

# **FEATURES**

- > Flexible card selection
- > Compact PLC with user selectable HMI.
- Windows based user friendly Selpro software for ladder programming & HMI configuration
- > RS 485 based communication with Slave.

Patents applied worldwide

SPECIFICATIONS						
Supply Voltage			24V(18-30V)			
IO Card Slots			2 (max)			
DIGITAL INPUT (Max. counting frequency 50Hz)			3 (max)			
Input Type			PNP			
Input Voltage Range (V+)			5-30V DC			
Response Time (Inputs other than fast counter)			10ms max			
Isolation			NO			
FAST COUNTER INPUT (on power supply card only)						
Input Type			PNP			
No. of Digital Input			2 (uni) / 1(Bi / Quad) / 2 Standard Digital Input			
Operating Modes / Frequency			Unidirectional / Bidirectional / Quadrature Modes / Dual Uni ( 5kHz for all )			
СН	DI		MODE			
		UNI	ВІ	QUAD	DUAL UNI	
CH0	10	RT	RT	1 <sup>st</sup> IP *	RT	
CITO	l1	STD IP	Direction	2 <sup>nd</sup> IP*	Т	

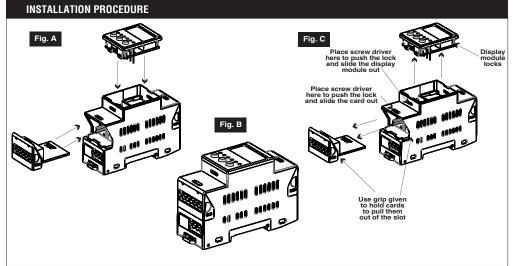
\* 90° Phase shift signals; RT - Rate Totalizer; T - Totalizer; STD IP - Standard Input

COMMUNICATION				
Communication Port - Port 1	1:RS485 Slave			
Communication Protocol	MODBUS RTU			
ENVIRONMENTAL CONDITIONS				
Temperature	Operating: 0 to 55°C; Storage: -20 to 70°C			
Humidity (non-condensing)	10% to 95% RH			
Enclosure	Din Rail			
Weight	90 gms (without IO Cards)			

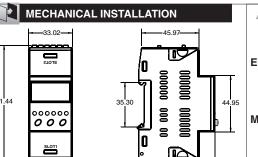
Note: Refer I/O cards and Display cards for further mentioned I/O specifications.

DIGITAL OUTPUT - RELAY				
Contact Rating	NO Type : (5A resistive @ 230V AC / 30V DC)			
Isolation	2.5 kV			
Initial Max. Contact Resistance	100mΩ (@1A, 6V DC)			
Switching Time	20ms max.			

DIGITAL OUTPUT - TRANSISTOR						
Transistor Rating	PNP Type : 24V,100 mA					
Switching Time	10ms max.					
ANALOG INPUT						
Sensors	J, K, T, R, S, C, E, B, N, L, U, W, PLTNL II, RTD, MVOLT(0-60mV), VOLT (0-10V), CURR (0-20mA)					
	12 bits	0 - 10V	2.5mV (1Count)			
Resolution		0 - 20mA	5μA			
		TC / RTD	0.1°C (Note : 1°C for R & S type)			
Conversion Time	100 msec.					
Accuracy at 25°C	0.25% of full scale					
ANALOG OUTPUT						
Output Type	Current - 0-20 mA ; Voltage - 0-10 V					
Resolution	14 bits					
Conversion Time	10 msec.					
Linearity Error 0.1%						



- 1. Inset the display module & I/O card as shown in Fig. A.
- 2. Fig. B shows fully assembled MIBRX-2M unit with LCD display module shown as reference.
- 3. To remove card from slot, use screw driver to push the lock and slide the card out as shown in Fig. C.
- 4. To remove display module press the locks on both the sides of module and pull it out, refer Fig. C.



# **L** CAUTION

The equipment in its installed state must not come in close proximity to any heating sources, caustic vapors, oils, steam, or other unwanted process by products.

## **EMC Guidelines:**

- 1.Use proper input power cables with shortest connections and twisted type.
- 2. Layout of connecting cables shall be away from any internal EMI source.

## MAINTENANCE

- 1.To avoid blockage of ventilation holes, clean the equipment regularly using a soft cloth.
- 2.Do not use Isopropyl alcohol or any other organic solvents for cleaning.

### INSTALLATION INSTRUCTIONS

#### **▲** CAUTION

- 1. This equipment, being built-in-type, normally becomes a part of the main control panel and the terminals do not remain accessible to the user after installation.
- 2. Conductors must not come in contact with the internal circuitry of the equipment else it may lead to a safety hazard that may endanger life or cause electrical shock to the operator.
- 3. Circuit breaker or mains switch must be installed between the power source and supply terminals to facilitate power 'ON' or 'OFF' function.
- 4. The equipment shall not be installed in environmental conditions other than those specified in this manual.
- 5. Since this equipment forms part of the main control panel, its output terminals get connected to the host equipment. Such equipment shall also comply to EMI / EMC and safety requirements like CE standard procedure.
- 7. Thermal dissipation of equipment is met through ventilation holes provided on housing of equipment. Obstruction of these ventilation holes may lead to a safety hazard.
- 8. The output terminals shall be loaded strictly as per the values / range specified by the manufacturer.

#### **ELECTRICAL PRECAUTIONS DURING USE**

Electrical noise generated by switching of inductive loads can create momentary disruption, erratic display, latch up, data loss or permanent damage to the instrument.

#### To reduce noise:

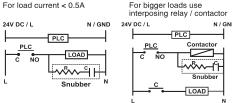
Use of MOV / Snubber circuit across load / contactors of the unit are recommended.

1.MOV Part no.: AP-MOV-03

2.Snubber Part no.: APRC-01

NOTE: Below mentioned diagram is applicable only for 230V relay outputs.

# Typical Connections For Loads:



NOTE: Use snubber as shown above to increase life of internal relay. Use separate shielded wires for inputs.

# **▲** SAFETY PRECAUTIONS

This manual is meant for personnel involved in wiring installation, operation and routine maintenance of the

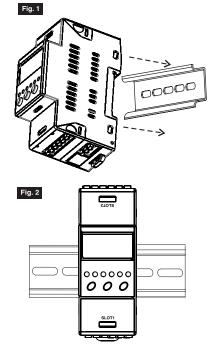
All safety related conditions, symbols and instructions that appear in this operating manual or on the equipment must be strictly followed to ensure operator and instrument safety. Any misuse may impair the protection provided by the equipment.



Read complete instructions prior to installation and operation of the unit.

#### Risk of electric shock

#### PANEL MOUNTING



- 1. Snap the controller onto the Din Rail as shown in fig. 1
- 2. When properly mounted, the controller is squarely situated on the Din-rail shown in Fig. 2. above

### WIRING INSTRUCTIONS

#### CAUTION

- 1. To prevent risk of electric shock, power supply to the equipment must be kept OFF while wiring.
- 2. Terminals and electrically charged parts must not be touched when the power is ON.
- 3. Wiring shall be done strictly according to the terminal layout provided in the operating manual.
- 4. To eliminate electromagnetic interference use short wire with adequate ratings and twists of equal size.
- 5. The power supply connection cable must have a cross section of 1sq.mm or greater and insulation capacity of at least 1.5KV.

#### **FUNCTIONAL DETAILS**

MIBRX is a PLC with user selectable HMI. The user can configure the product, it's I/O slots and display type using SELPRO software.

#### SELPRO has two sections:

- 1. Ladder logic programming section
- 2. Selec Machine Interface, used for configuration

This software is provided with the product. For details of the software and configuration method, please refer to its user manual with the product.

Note: Ensure card inserted in any slot is the same one selected.

# ORDERING INFORMATION

ORDER CODE DESCRIPTION 24VDC POWER SUPPLY WITHOUT MIBRX-2M-1-0-0-24VDC MASTER COMMUNICATION & RTC

#### SUPPORTED IO CARDS MIBRX-SC-DI06 6 Digital Inputs MIBRX-SC-TO04 4 Transistor Output MIBRX-SC-RO03 3 Relay Outputs 4 Relay Outputs MIBRX-SC-RO04 MIBRX-SC-AI02-I 2 Analog Inputs (Current) 2 Analog Inputs (Voltage) MIBRX-SC-AI02-V 2 Analog input RTD MIBRX-SC-AI02-RTD 2 Analog input TC MIBRX-SC-AI02-TC MIBRX-SC-AO01V/I 1 Analog Output(Voltage/Current) MIBRX-SC-LC02 2 Load cell

2 Analog Inputs (NTC)

## **SUPPORTED DISPLAY CARDS**

1. MIBRX-DSP-2M-7-1-04-A

MIBRX-SC-AI02-NTC

2. MIBRX DSP-2M-0-1-06-A

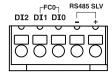
#### **ACCESSORIES**

Accessories for Communication

AC-USB-RS485-02 (USB to 2 pin open wire) AC-IOEXP-03 (Port expansion adapter)

Window-Based Software for Ladder Programming	
ACD-005	
Relay Module : 1) RLYMD-1-S4-1CO-24VDC 2) RLYMD-1-S4-2CO-24VDC 3) RLYMD-2-S8-1CO-24VDC 4) RLYMD-2-S8-2CO-24VDC 5) ERLYMD-2-1-S8-1CO-24VDC	
3) LITET WID-2-1-30-100-24 VD0	

#### **TERMINAL CONNECTION**





### ? SERVICE DETAILS

This device contains no user serviceable parts and requires special equipment and specialized engineers for repair. Please contact service center for repair on the following numbers:

Tel. No.: + 91-7498077172 ; Email: service@selec.com

NO WARRANTY ON UNIT DAMAGED DUE TO WRONG POWER SUPPLY.

(Specifications are subject to change, since development is a continuous process)

# Selec Controls Pvt. Ltd.

Factory Address

EL-27/1, Electronic Zone, TTC Industrial Area, MIDC, Mahape, Navi Mumbai - 400 710, INDIA.

Tel. No. : +91-22-41 418 419/430 | Fax No. : +91-22-28471733 | Toll free: 1800 227 353 (BSNL/MTNL Subscribers only) Website: www.selec.com | Email: sales@selec.com

Doc. Name :OP INST MIBRX-2M-1-0-0-24V OP898-V01 (Page 2 of 2)