

ATSEL HMI User Manual

(Version: 2.02)



Selec Controls Pvt. Ltd.



Content

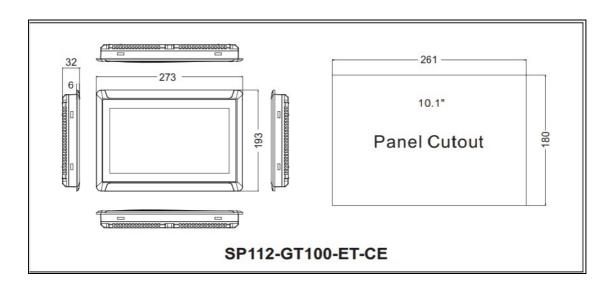
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Installation

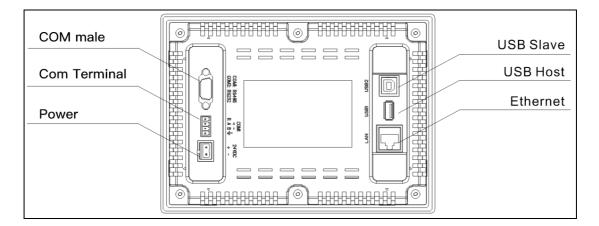
Dimension for installation opening SP112 series of HMI (SP112-GT100-ET-CE)

SP112 - 192×138mm



Interface SP112 interface

Cable layout: back side of the HMI



COM port connection

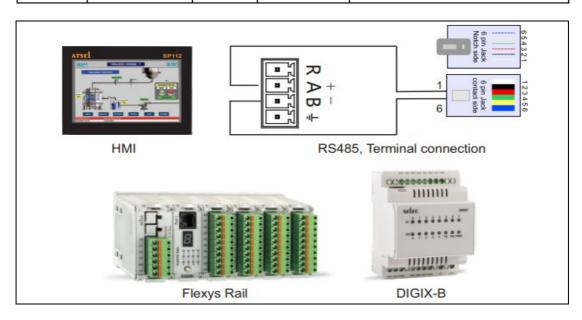
For SP112, COM port includes RS232 and RS485. The pins set up as below, pin 7/8 for RS485 and pin 2/3/5 for RS232.



As for 4 Points terminal, A is set for RS485+, B RS485-, R is when using built-in 120Ω resistance then to short connection R and A, it will be convenient for long-distance communication.

<u>Remark : the pluggable terminal COM1 and the DB9 COM1 share the same RS485</u> series port, thus they can't be used at the same time.

HMI	DB9 Male			
	picture	interface	PIN	Pin Definition
SP112		COM2	1	
	6		2	RS232 RXD
			3	RS232 TXD
	9 • • 5		4	—
			5	GND
		COM1	6	—
			7	RS485+(A)
			8	RS485-(B)
			9	—
		COM1	1	R
			2	RS485+(A)
			3	RS485-(B)
			4	PE

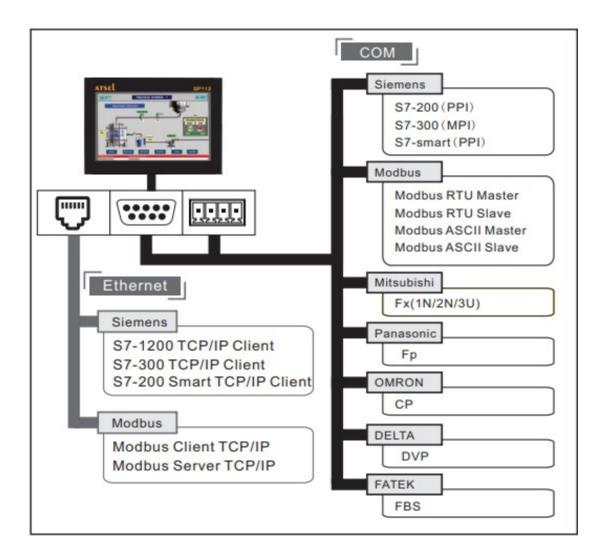




Communication protocol

Function brief

Our HMI support many kinds of communication protocols, such as PPI, MPI, Modbus, smart S7, Mitsubishi, Panasonic, Omron, etc.



Series communication:

COM1 (RS485)

S7-200/smart CPU)

SiemensS7-300 CPU)

All Modbus Devices.



COM2 (RS232)

Mitsubishi (Fx1, Fx2N, Fx3U)

Panasonnic (Fp)

Omron (CP)

MODBUS (MODBUS-RTU MODBUS ASCII)

Ethernet communication:

MODBUS TCP (Server / client)

S7 communication (S7-200 smart)

Remark: Our HMI has set the function buttons for smart running & stop .

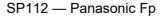
Connect with PLC

SP112 — Siemens

SP112	PPI/MPI
7 485+	 3 485+
8 485-	 8 485-

SP112 — Mitsubishi Fx1N/Fx2N (DB9) SP112 — Panasonic Fp

SP112	Fx1N/2N
2 RX	 2 TXD
3 TX	 1 RXD
5 GND	3 GND



SP112	Fp
2 RX	 2 TXD
3 TX	 3 RXD
5 GND	 1 GND

SP112 — Mitsubishi Fx2N/3U (8 pin circular hole) SP112 — Omron CP

SP112		Fx3U
SG Shield	500Ω	SG Shield
2 RX	500Ω	4 TX-
3 TX		1 RX-
5 GND		2 RX+
		7 TX+

	Ср
SP112	2 TXD
2 RX	3 RXD
3 TX	9 GND
5 GND	4 RTS
	5 CTS



Address setting

Function introduction

1. RS485 (Siemens S7-200) 【PPI communication】 same as S7 communication

			1
Register name	Address format	Input range	Remark
Ι	dd.o	0.0~4095.7	bit: input mapping register
Q	dd.o	0.0~4095.7	bit: output mapping register
М	dd.o	0.0~4095.7	bit: bit memory
S	dd.o	0.0~4095.7	bit: Sequence Control Relay
SM	dddd.o	0.0~4095.7	word: special bit memory, SM0.0~SM4095.7
V	ddddd.o	0.0~10239.7	bit: the bit of variable memory
IW	dddd	0~4094	word: input mapping register, each word occupies two byte address
QW	dddd	0~4094	word: output mapping register, each word occupies two byte address
MB	dddd	0~4095	byte: bit register, each word occupies one byte address.
MW	dddd	0~4094	word: bit register, each word occupies two bytes address.
MD	dddd	0~4092	double word: bit register, each word occupies fou bytes address.
SB	dddd	0~4095	byte: sequence control relay, each word occupies one byte address.
SW	dddd	0~4094	word: sequence control relay, each word occupies two bytes address.
SD	dddd	0~4092	double word: sequence control relay, each word occupies four bytes address.
SMB	dddd	0~4095	word: special bit memory, SMB0-SMB29 read only, each word occupies one byte address.
SMW	dddd	0~4094	word: special bit memory, SMW0-SMW28 read only, each word occupies two bytes address.
SMD	dddd	0~4092	word: special bit memory, SMD0-SMD26 read only, each word occupies two bytes address.
VB	ddddd	0~10239	Byte: variable memory
VW	dddd	0~10238	word: variable memory, each word occupies two bytes address.
VD	dddd	0~10236	double word: variable memory, each word occupies four bytes address.
TV	ddd	0~255	word: the current value of the timer.
CV	ddd	0~255	word: the current value of the counter.



AIW	dd	0~62	word: analog input, each word occupies two
			addresses.
AQW	dd	0~62	word: analog output, each word occupies two
			addresses.

2. RS485-Siemens S7-300 (MPI communication)

			,
Register Name	Address format	Input range	remark
I	dddd.o	0.0~1023.7	bit: input mapping register
Q	dddd.o	0.0~1023.7	bit: output mapping register
М	dddd.o	0.0~255.7	bit: bit memory
DBX	DDD:dddd.o	1:0.0~99:32767.7	bit: the bit for the word in DB block storage area.
			The block no. DDD 0-99. Each block word dddd
			with range 0-32767 and each word's bit is 0-7.
IW	dddd	0~1022	word: input mapping register, each word
			occupies two byte address
QW	dddd	0~1022	word: output mapping register, each word
			occupies two byte address
MW	dddd	0~254	word: bit memory, each word occupies two bytes
			address.
MD	dddd	0~252	double word: bit memory, each double word
			occupies four bytes address.
DBW	DDD:dddd	0:0~99:32766	word: DB block storage area, block no. DDD 0-
			99, each block word dddd with range 0-32766.
			each word occupies two bytes address.
DBD	DDD:dddd	0:0~99:32764	double word: DB block storage area, block no.
			DDD 0-99, each block word dddd with range 0-
			32764. each double word occupies four bytes
			address.
PIW	dddd	0~1022	word: process image input area.
PQW	dddd	0~1022	word: process image output area.

3. MODBUS

Register Name	Address format	Input range	remark
0x	ddddd	1~65536	bit: output coil.
1x	ddddd	1~65536	bit: input coil, read only.
3x_bit	ddddd.DD	1.0~65536.15	bit: the bit input register with 16 bit. Read only
4x_bit	ddddd.DD	1.0~65536.15	bit: the bit output register with 16 bit.
3x	ddddd	1~65536	word: the word with 16 bit what be input register.
			Read only.
4x	ddddd	1~65536	word: the word with 16 bit what be output
			register.
3x_double	ddddd	1~65535	Double word: input register, high-low 16bits



			upside down with 3x double word, read only
4x_double	dddd	1~65535	Double word: output register, high-low 16bits
			upside down with 3x double word

Note:

- d: decimal, the input range is 0~9.
- o: octal, and the input range is 0~7.
- DDD: block number, the input range is 0-255.
- DD: hexadecimal, and the input range is 0-15.
- Word: it means that the register can only be used as a word.
- Double word: it indicates that the register must select 32 bits in the configuration
- Bit: it means that the register can only be used as a bit.
- Read only: it means that the register can only read but not be written in.
- The Register Name supported by different device models may be different and the range may vary. Please refer to the related technical documents of the connected devices in detail.

*1 remark: in expanding mode, when input address, using "/" means connection and using "#" means expanding mode. For example, 2/1#REGxxx means the second connection No. 1 address REGxxx.

4. Mitsubishi FX series

Fx2N

Register name	bit/word	Address format	Max. address	Mini. address
X	bit	000	377	0
Y	bit	000	377	0
М	bit	DDDD	3071	0
S	bit	DDD	999	0
SM	bit	DDDD	8255	8000
Т	bit	DDD	255	0
С	bit	DDD	255	0
D	word	DDDD	7999	0
SD	word	DDDD	8255	8000
TV	word	DDD	255	0



CV	word	DDD	199	0
32CV	word	DDD	255	200

Fx3U

Register Name	bit/word	Address format	Max. address	Mini. address
X	bit	000	377	0
Y	bit	000	377	0
М	bit	DDDD	7679	0
S	bit	DDD	4095	0
SM	bit	DDDD	8255	8000
Т	bit	DDD	255	0
С	bit	DDD	255	0
D	word	DDDD	7999	0
SD	word	DDDD	8255	8000
TV	word	DDD	255	0
CV	word	DDD	199	0
32CV	word	DDD	255	200

5. Panasonic Fp series

Register Name	bit/word	Address format	Max. address	Mini. address
X	bit	000	377	0
Y	bit	000	377	0
R	bit	DDDD	7679	0
Т	bit	DDD	4095	0
С	bit	DDDD	8255	8000
L	bit	DDD	255	0
DT	word	DDDDD	99999	0
LD	word	DDDDD	99999	0
FL	word	DDDDD	99999	0
SV	word	DDDD	9999	0
EV	word	DDDD	9999	0



WX	word	DDDD	9999	0
WY	word	DDDD	9999	0
WR	word	DDDD	9999	0
WL	word	DDDD	9999	0
IX	word	D	13	0
IY	word	D	13	0
ID	word	D	32	0

6. Omron CP1H

Register Name	bit/word	Address format	Max. address	Mini. address
CIO_bit	bit	dddd.DD	6143.15	0.0
LR_bit	bit	ddd.DD	199.15	0.0
HR_bit	bit	dddd.DD	1535.15	0.0
AR_bit	bit	ddd.DD	959.15	448.0
DM_bit	bit	ddddd.DD	32767.15	0.0
CIO	word	DDDD	6143	0
LR	word	DDD	199	0
HR	word	DDDD	1535	0
AR	word	DDD	959	448
TC	word	DDD	127	0
DM	word	DDDDD	32767	0

Fins

Register Name	bit/word	Address format	Max. address	Mini. address
CIO_bit	bit	dddd.DD	6143.15	0.0
WR_bit	bit	ddd.DD	199.15	0.0
HR_bit	bit	dddd.DD	1535.15	0.0
AR_bit	bit	ddd.DD	959.15	448.0
DM_bit	bit	ddddd.DD	32767.15	0.0
CIO	word	DDDD	6143	0
WR	word	DDD	199	0
HR	word	DDDD	1535	0



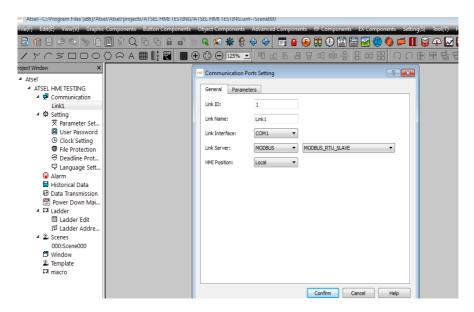
AR	word	DDD	959	448
тс	word	DDD	127	0
DM	word	DDDDD	32767	0

7. Address searching function

Click the search function of edition or shortcut key crtl+F then the address search menu is popped up which can search the bit or word of the internal address and external connection address, or the current scene and all the scenes, and supports the address replacement at the same time.

Example

1. HMI's communication parameters setting: set communication port--- mode selection--PPI



2. PPI communication parameters setting as showing in below chart.



and Communication Ports Setting		-?
General Parameters		
Communication Parameters	Other	
Baud Rate: 9600 🔻	Touch ID: (0-255)	1
Data Bits: 8	PLC ID:	2
Check Bit: EVEN -	(0-255) Communication Times:	20 🜩 ms
Stop Bit: 1	(0-65535) Timeout Times:	2000 🔷 ms
	(100-65535)	
Restore Default Setting	Retry Numbers: (0-5)	3
	Address Mode:	Standard Mode 🔻
	PLC Address Space: (1-255)	32
	Confirm	Cancel Help

3. Put a few bit buttons onto the screen and setting the written addresses of these bit buttons Q0.0, Q0.1.

General Label Advanced Visibility Status0 Border Color: Foreground: Foreground: Border Color: Foreground: Border Color: Foreground: Border Color: Border Color: Foreground: Border Color: Border Color	
Border Color: Bo	
OFF Background: Press down ON Pattern: Solid Press down OFF Image: Solid Im	
status1	
Write Address: Q0.0]
ON Vite Address	
Background: Pattern: Monitor Address: Q0.0]
Confirm Cance He	p
Q0.0 Q0.1 Q0.2 Q0.3 Q0.4 Q0.5 Q0.6 Q0.7	

4. The system block parameter setting interface of S7-200 program software is shown as the following diagram



	- 🗆 x
System Block	×
Communication Ports Communication Port settings allow communicate to a given PLC.	you to adjust the communication parameters that STEP 7-Micro/WIN will use to
💼 System Block	Communication Ports
Communication Ports Retentive Ranges Password	Defaults
🕞 Output Tables	Port 0 Port 1
- Input Filters	PLC Address: 2 2 (range 1 126)
Pulse Catch Bits Background Time EM Configurations	Highest Address: 31 31 (range 1 126)
Configure LED	Baud Rate: 9.6 kbps 💌 9.6 kbps 💌
Increase Memory	Retry Count: 3 : (range 0 8)
	Gap Update Factor: 10 . 10 . (range 1 100)
	Configuration parameters must be downloaded before they take effect.
Click for Help a	and Suppor OK Cancel Default All
	\bigcirc \bigcirc \bigcirc \checkmark \checkmark

5. Connect the HMI to PLC through 485 communication cable and power them together, then download the corresponding project to HMI. When click the components on the screen, the corresponding PLC output points will be lighten.

6. Address searching : Click the search function of edition or shortcut key ctrl+F to pop up the search interface. You can search bit and word in the current scene or all of the scenes. At the same time, you can replace the selected addresses, double-click the corresponding addresses to pop-up corresponding control option of corresponding scene.



and Search			? 🔀
Address Area:	Linkl		
Address Type:	O Bit Address		O Station No.
Search Range:	The Current Sc	ene or Window 🛛 👻	
Search Address:	M	~ = 7	
✓ Range	0.0	~ 5.7	
-Replace To			
Replace Address:	I		<u> </u>
Search			D 1 111
Search		Replace	Replace All
Control Name	Address	Address Type	Sence/Window
Double Click To Show	v Control		

Animation design

Function introduction

Picture Display function: To achieve the dynamic display of static pictures through other ways, such as address control, time setting.

GIF picture: To set dynamic GIF pictures. You can set the animation in the library or user-defined GIF files.

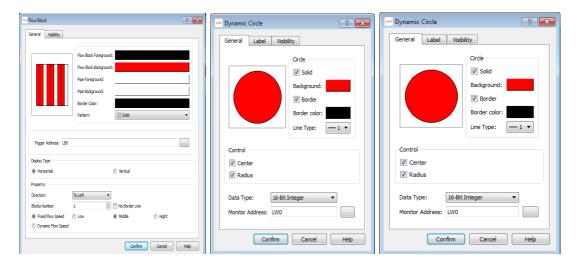
Bar Graph: The value of the corresponding address is displayed by the bar graph.



Picture Display	GIF Display	Mark Bar Graph
General Label Visibility	GIF Display Visibility Picture: Current Open	General Visibility
ATSEL Status: 0 0		Background:
Status Type Status Type Status Type Bit Value Auto Change	C AA Pour C C C - 7	Constant Command Centered Approximate Data Type: 16-Bit Unsigned Integer Monitor Address: LIV0
Monitor Address: LB0		Max: 65335 Bar Pattern: Sold • Bar FG Color: Bar BG Color:
Confirm Cancel Help	Confirm Cancel Help	Confirm Cancel Help

Flow Block: Flow Block is used to simulate in animated pictures the liquid flow status in pipeline. Whether a flow block is flowing is determined by the status of the trigger, when the trigger is 1, the flow block is flowing, when the trigger is 0, the flow block is static. The flowing speed is specified by user.

Dynamic Rectangle and Dynamic Circle: Their function is similar which changes the position or size of graph according to the value of monitoring address, thus to show real-time change of the monitor address on a dynamic basis.



Example

1. Shining light (controlled by time)

Put a Picture Display on scene, in the general page set the Total Status 2, Status type to auto change with frequency being set 5×0.1 s. In Label page, add an indicator pattern from the Gallery to a status screen, in Visibility page set controlled by bit, When the corresponding bit value to achieve the effective state the indicator pattern will be displayed.



Picture Display			? 🗙	📑 Pic	icture Disp	play		? 💌	-	Picture Display
	nabity Status: Total Status: () Yalue	1 2 ® Auto Change			eneral 1 0	Label Visibility 2 C:/Program File Button0305A.png	None			
Auto Change Frequer		T x0. 1s	Help				Fie	Cancel Hep		Contin Cancel Heb

2. Liquid storage tank.

Put a image of Graphic Components, select a liquid storage tank from Gallery, and drag into a Bar graph of Object components to cover the liquid area of tank.

3. Rotation motor

First put a picture **K** and set as display when bit control value being 0, put a

similar GIF component and set as display when bit control value being 1. These two components must be set the same size and same position(Use alignment function). Or put a picture to be displayed when its bit control value being 0and put a Picture Display, set to automatically switch 0.1s, Then select two motor pictures with same shape but different angle in the Gallery, set to display them when the bit control value being 1.

- Image	Image 💦 🔜	🛁 GIF Display	and GIF Display
Image Visblity Picture: Gallery	Image Visibility Controlled by bit Bit Control Address: LB1	GIF Display Visibility Picture: Gallery V Open	GIF Display Visibility Controlled by bit Bit Control Address: [L81]
	O I I O I I Controlled by word Controlled by user level	Stat	Controlled by word Controlled by user level
Confirm Cancel Help	Confirm Cancel Help	Confirm Cancel Help	Confirm Cancel Help

4. Flow block

Add expand flow block at advanced components and set the corresponding address for it.

5. Dynamic rectangle, Dynamic circle

In the Object components, add dynamic rectangle or dynamic circle and set the corresponding address.

Dynamic rectangle, for example, the data type is 16-bit integer, and the address is Dynamic circle, for example, the data type is 16-bit integer, and the address is set as LW1. Then the value of LW1 is the X coordinate of the center of the circle. The value of LW2 is the Y coordinate of the center of the circle, and the value of LW3 is the radius of the circle.



Recipe Function

Function introduction

In manufacturing field, recipe describes proportion relation of different recipes, it's the gather of some variables corresponding parameters setting value during production process.

For example, a bread factory produces bread, there will be a basic ingredient recipe, this recipe will list all ingredient lists that used for producing bread (for example water,flour, sugar, egg, sesame oil etc.)Besides, also list all choosable ingredient lists (for example fruits, kernel, chocolate chips etc.) These choosable ingredient can be added to basic recipe to produce various breads. For example,sweet cake will use more sugars,while low sugar cake will use less sugar. Here, we call the ingredient proportion relation as recipe.

In ATSEL recipe editor function, one group recipe is one proportion relation. In the table of editor, customers can match proportion relation among ingredients visually. Click "Recipe Setting" of tool menu, then you can see recipe configuration dialog box, please check as below:

- 1. Create a recipe group and name as bread.
- 2. Add the ingredients number of bread that is recipe length is 5.
- 3. Modify ingredients name and matched variable address.
- 4. Click save recipe and exit.

and Recipe manager				? 💌
Add RCP group De	elete RCP group Char	nge group name	Save RCP Import RCP Export RCP Help	Quit
0: WATER	Group name: WATER	ι	Length of RCP: 3 Number of RCP: 0	
	Name	Variables	Data type	
	1 WATER	LW0	16-bit unsigned	Add row
	2 FLOUR	LW0	16-bit unsigned	Insert row
	3 EGG	LW0	16-bit unsigned	
				Delete row
				Add column
				Inser column
				Delete column
	Notice when write F	CP finish		
	Group index: LW608		RCP index: LW60803 Register of RCP: RWI	0-RWI2
	LW000	V2	Register of Kurs RWI	5 INTE

Example

1. Project target

Realize the adjustment of different kinds of coffee ingredients, so that can complete the coffee modulation by one key operation.

2. How to achievement

Click recipe control **I**, add a new recipe group and set ingredients number of recipe, each recipe contains different ingredients proportion, and then save the recipe.



Add RCP group	Delete RCP group Cha	ange group name	Save RCP	Import RCP	Export RCP	Help		Quit
0: COFFEE	Group name: COFF	ΈE	Length of RCF	P: 8 ▲	Number of RCP: 8			
	Name	Variables	Data type	RCP0	RCP1	RCP2		
	1 WATER	LW0	16-bit unsigned	2	1	8	1	Add row
	2 SUGAR	LW0	16-bit unsigned	4	2	7	0	Insert row
	3 MILK	LW0	16-bit unsigned	6	3	6	0	
	4 COFFEE BEAN	LW0	16-bit unsigned	8	4	5	0	Delete row
	5 SALT	LW0	16-bit unsigned	0	5	4	0	
	6 GREEN TEA	LW0	16-bit unsigned	10	6	3	0	Add column
	7 MATCHA	LW0	16-bit unsigned	0	7	2	0	
	8 PRICE	LW0	16-bit unsigned	80	100	100	0	Inser column
								Delete colum
	•						4	Delete colum
	Notice when write	RCP finish						

Add the corresponding components and set corresponding variables to project scene, and group index is modify Internal Register LW60802 can achieve switch-over of recipe group, If recipe index is Modify Internal Register LW60803 can achieve recipe switch-over of recipe group.

Numerical input and display address of recipe ingredients is using the internal recipe register address. Such as the above recipe, there are 8 ingredients, the system internal address is RWI0-RWI7 from top to bottom if connects corresponding PLC address just needs to input the corresponding variables, such as VW0, VW2, VW4 etc. Recipe's uploading, downloading or saving can be achieved in the function button.

Data transmission

Function introduction

Data Transmission is used for the data exchange between external device and HMI or between device and device.

Click Data Transmission in Project Manager to pop up the data transmission list as below.

475	Data Transmission				? 💌
	Source Address	Destination Address	Trggered	Address Type	Address Length
	Add	Delete	Modify	Close	Help



1. Click "Add", you can add data transmission. At present, maximum number entries is 100. Triggered type is interval trigger and minimum time unit is 200ms, the data types which can be transferred is bit, word, double word, and the maximum transmission data size by each trigger is 100(bit, word, double word)

a) Interval: 1~100 (* 20ms)

b) Address type: bit, word, double word

c) Address length: 1~100, the data size of each transmission, unit is the type chosen at "address type"

d) Source address/ Destination address: the transmission direction is from source address to destination address, this type of chosen register must be same as the address set in "Address type".

2. After setting, click "confirm", add this set entry into the list.

M Add		nd Data Transmission				?
Attribute	F	Source Address	Destination Address	Trggered	Address Type	Address Length
Interval: 1 [★] *20ms		LB0	LBO	1*20ms	Bit	1
Associate:						
Address Type: Bit						
Address Length: 1						
Address						
Source Address: LB0						
Destination Address: LB0						
Confirm Cancel	Ĩ	Add	Delete	Modify	Close	Help

3.After adding, click close button exit, after downloading the configuration you can do data exchange according to the set transmission type.

Alarm

Function Introduction

When triggering some events that should not be triggered during the operation of the device, the system will make warning and record the time and content of the corresponding events. The alarm is used to set the alarm information. Only the alarm is configured, the alarm control and the dynamic alarm bar can be used normally.

1. Set the alarm information, firstly set the trigger condition

asat Alarm S	ettings					? 💌
No	Type	Address type	Address	Trigger conditions	Event content	
A	dd	Insert	Delete	Editor	Copy Pi	aste
					Confirm Cancel	Help



2. Record the real-time alarm: to show the real-time alarm data, alarm scroll bar

	Time	Date	Message	\wedge
1				
2				
3				
4				
5				\mathbf{v}
<			>	
		Sample Message		

- 3. System alarm setting: to set the display mode of overall pages alarm.
- 4. Clear alarm voice: the alarm sound can be set on/off by the function button

IMI Parameters Setting	Display Setting Download an	nd Storage Setting	
Model Setting		Alarm Setting	
Screen Model:	SP112-GT70-ET -	Alarm Voice:	Have Sound Tips 👻
Display Mode:	Horizontal	Alarm flashing Background Color	
		Flicker Frequency	10 🗢 x0.1second
		System Alarm Set	
User exit time:	1 🗢 min	Use System A	Jarm
Start Setting		- I	Text color:
Splash Screen:	Scene000 -	Background:	Text color:
Guard Times:	1 🖨 min(0 no guard)	Font family:	Times New Roman 👻
Touch Voice:	Have Sound Tips 👻	Font size:	10 👻
Set the screen save	er scene	Alarm Display typ	e:
		Always displa	y 💿 Cycle display
		Alarm Position:	
Load Logo Screen		• Тор	Bottom
		Other setting	se cursor

Function Button		current recipe write	
General Label Adva	anced Visibility	current recipe read current recipe save touch voice ON/OFF	
F	Border Color: Foreground: Background: Pattern:	alarm voice ON/OFF setting screensaver time(minute) setting system time and date setting current language Siemens S7-200 Smart Run Siemens S7-200 Smart Stop Export historical data to USB disk Export alarm data to USB disk Find historical data	E
Function:		Display alarm data Reboot the HMI current recipe write	-
macro			
		Confirm Cancel	Help



Example

A. Set the real-time alarm

1. Double click Alarm icon to open Alarm Setting in software window.

	and Alarn	n Settings				? ×
Project Window ×	No	Туре	Address type	Address	Trigger conditions	Event content
 Atsel 	1	0	Bit	LB1	ON	1 HELLO
 Test for ATSEL user man Communication 	-	·	Die		011	111220
Link1	2	0	Bit	LB2	ON	2 HELLO
 Setting デ Parameter Set 	3	0	Bit	LB3	ON	3 HELLO
User Password Clock Setting	4	0	Bit	LB4	ON	4 HELLO
 File Protection Deadline Prot 	5	0	Bit	LB5	ON	5 HELLO
P Language Sett	6	0	Bit	LB6	ON	6 HELLO
Historical Data Data Transmission	7	0	Bit	LB9	ON	9 HELLO
Power Down Mai	8	0	Bit	LB8	ON	8 HELLO
교 Ladder Edit 윤 Ladder Edit 윤 Ladder Addre	9	0	Bit	LB7	ON	7 HELLO
Scenes O00:Scene000						
 Window 100:password in 		Add	Insert	Delete	Editor	Copy Paste
101:password edit						Confirm Cancel Help
ᆇ, Template Ia macro						,

2. Add the matched alarm event in the alarm setting and change the trigger condition.

and Alarm Modify	? 💌
General	
Address type	
Group ID:	0
Scan time(s):	1
Address type:	Bit
Address:	LBO
Alarm Text:	
Trigger: O	N –
Use	
	Confirm Cancel

∎ ⊲ Add an alarm control, and change the corresponding display parameters.

Frame BG Color: Border Color:	Title Language: Font Size: Font:	Language1 16 Times New Roman] Text Color:	16 • 5 •
	BG Color: Text Color: Time: Date: Message:	Time Date Message	 ✓ Time Display ✓ Date Display Select Alarm Grou 0 	HH:MM ▼ DD/MM/YY ▼ µp ID Range: to 255 ∲



4. When the corresponding alarm event is triggered, the Alarm Control will display the alarm time, date and content, etc.

	Date	Time	Message	^
1	19/01/2019	12:07	1 HELLO	
2	19/01/2019	12:07	2 HELLO	
3	19/01/2019	12:07	3 HELLO	
4	19/01/2019	12:07	4 HELLO	
5	19/01/2019	12:07	5 HELLO	
6	19/01/2019	12:07	6 HELLO	
7	19/01/2019	12:07	7 HELLO	
8	19/01/2019	12:07	8 HELLO	
9	19/01/2019	12:07	9 HELLO	$\mathbf{\vee}$
<			>	•
ON	1 ON 2 ON 3	ON 4 ON 5 ON	6 ON 7 ON 8	ON 9

5. Add a dynamic alarm bar at the scene and trigger the corresponding event, the triggered time will scrolling display on the scene.

9 HELLO 8 HELLO 7 HELLO 6 HELLO 5 HELLO 4 HELLO 3 HELLO

6. When setting the overall alarm, the alarm information will be displayed at the corresponding position of all pages.

_	date	time	message	\wedge
1	2017-1-19	11:25	1 HELLO	
2	2017-1-19	11:25	2 HELLO	
3				
4				
5				
6				
7				
8				
9 10				
10				$\mathbf{\vee}$
<		Sample Message	2	·
Ma	nual alarm temperature is too high	Liquid level alarm value	Alarm sound switch	
	Manual alarm level is too high			

B. Historical alarm setting

 $\square \blacksquare$ Query historical alarm. Query the historical record, triggered time, faulty information and fault clearance time etc.

Insert a function button which set to display alarm data. Then well done.



M Function Button	Function Button
General Label Advanced Visibility	General Label Advanced Visibility
F Border Color: Foreground: Background: Pattern: Solid	Border Color: Foreground: Background: Pattern: Solid
Function: Display alarm data 💌	Function: Export alarm data to USB disk
macro	macro
Confirm Cancel Help	Confirm Cancel Help

Remark: Query historical alarm data can not be done at off-line. Just operate on the touch screen.

Download the historical alarm data. You Can download the historical data to the U disk by the function button. Select the Download History Alarm Data in the function buttons.

Multilingual

Function introduction

The function realizes the multilingual setting. Double click "language settings" and pop up the following dialog,

Cur	rent Language:	anguage Count:	1	
No	Item Description	Language 1		
3	Scenes/Scene000/Alarm Control0/title_column/Title_Message_Text	Message		
4	Scenes/Scene000/Alarm Control0/title_column/Title_Time_Text	Time		
5	Scenes/Scene000/Function Button0/text	F		
6	AlarmLogin/alarm0001/alarmText	1 HELLO		
7	AlarmLogin/alarm0002/alarmText	2 HELLO		
8	AlarmLogin/alarm0003/alarmText	3 HELLO		
9	AlarmLogin/alarm0004/alarmText	4 HELLO		
10	AlarmLogin/alarm0005/alarmText	5 HELLO		
11	AlarmLogin/alarm0006/alarmText	6 HELLO		
12	AlarmLogin/alarm0007/alarmText	9 HELLO		
13	AlarmLogin/alarm0008/alarmText	8 HELLO		
14	AlarmLogin/alarm0009/alarmText	9 HELLO		

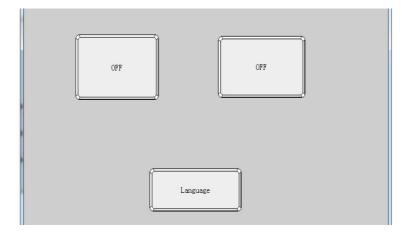
- Current language: the current language used for text.
- Language quantity: 8 languages in total
- Component description: describe the text information of the control in the current scene.



Example

1. Project target Download program to HMI, set two buttons to switch Hindi & English.

2. Project setting. Create a new project, put the corresponding controls at scene and set the relevant alarm, make these all be displayed in Hindi. Then add two function buttons at the scene and set one for Hindi and another for English. As follows:



Click the language setting in the left project window, select 2 of the language, and translate for Language1. After the translation is completed, click confirm.

ATSEL HMI TESTING	Cui	rrent Language: Language1		Language Count:	2
4 로 Communication					
Link1	No	Item Description	Language1	Language2	
▲ 亞 Setting	0	Scenes/Scene000/Bit Button0/status0/text	OFF	बंद	
哭 Parameter Set 図 User Password	1	Scenes/Scene000/Bit Button0/status1/text	ON	स्वोलें	
Clock Setting	2	Scenes/Scene000/Bit Button1/status0/text	OFF	बंद	
File Protection Deadline Prot	3	Scenes/Scene000/Bit Button1/status1/text	ON	स्बोलें	
R Language Sett	4	Scenes/Scene000/Function Button0/text	Language	शामा	
Alarm					
🛢 Historical Data					
🕑 Data Transmission					
🔗 Power Down Mai					
4 🕅 Ladder					
🖽 Ladder Edit					
물 Ladder Addre					
▲ ▲ Scenes					
000:Scene000					
Window					
🛎 Template					

Click the function button Hindi matched and Select Setting Current Language at Function and Language 1. English matched one Select Setting Current Language at Function and choose Language 2





🔤 Function Button	Function Button
General Label Advanced Visibility	General Label Advanced Visibility
Border Color: Foreground: Badground: Pattern: Solid	Foreground: Background: Pattern: Salid
Function: setting current language	Function: setting current language •
Language:	Language: Language2
Confirm Cancel Hep	Confirm Cancel Help

Then the function is set up and press Hindi button then display Hindi and English button for English.

Simulation Window	077		Mindow	07		X
i de		uic .	CFF		OFF	
	HINE			Language		

Historical data record

Function introduction

Records the data that the address variable appears during working, forms the corresponding historical data record table and draws the historical curve trend map to the data. Data can also be downloaded to the U disk and we can read the data of the U disk through the computer or other devices. (historical data records can not show changes in data records by off-line simulation, it is necessary to download to the touch screen to view the related records data).

"Historical data" is used in conjunction with the "historical data display" on Advanced components. "Historical data" is mainly used for the setting of parameters, "historical data display" displays the historical data. If you haven't create a new "historical data collector", you can double click the Historical Data and pop up the following window. (Need to save file before a historical data collector is formed)



torical data collect	Read Address	Sample Length	Number of Sample	Sampling Method	Data Type	Display Type	Total Digi
		III					

Notice : It can add Max.10 historical data collectors each time.

Click "add" in the pop-up menu to create a new historical data collector. Pop-up window as below,

Atsel General Data Name: collecto	a Item	? •
		•
-Sampling Addres		-
Data Type:	Information Information Information Information Information Information Information Information	-
Total Digits:	5 Decimal Digits: 0	-
Add Sampling Add Sampling Method		
Trigger	Trigger Address: OFF->ON 🔻	
Unigger		
 timing sample 	bling whole time: 0 ime: 00:00 add time	2

Name: user can change the name displayed in project manager accordingly. (only for letters or numbers)

Read address: to read the starting address of the data

Sampling length: the number of data to read from memory at most is 16.

The total number of sampling is the number of data extracted, which supports 100000 articles at most.

Sampling mode: timing sampling, and reading data according to the time interval set.

Trigger sampling: to record the data according to the set of bit status or edge trigger.

Regular sampling: setting several specific time points for sampling.



Example

1. Double-click to open the historical data function at the directory of software project manager.

Read Address	Sample Length	Number of Sample	Sampling Method	Data Type	Display Type	Total Digi

2. It controls the suspension sampling or clear historical data by address variables. Set the corresponding control address the corresponding state of the address variable is triggered the relevant function.

and Clear Data	? 💌
Clear historicalData	OFF->ON -
Address:	
Pause sampling	ON 👻
Address:	
confirm	cancel

3. Adding the address variables that need to record the historical data and the way of data sampling, the number of individual historical data variables is up to 8, supporting the discrete address variables. There are three ways of sampling historical data,



including time sampling, trigger sampling, and timing sampling; each historical data collector has a maximum of 100 thousand samples, and the data record will be automatically stored in the Flash, and more than 100 thousand will automatically cover the previous data item.

eneral Data							
Name: collecto	r0		Nu	umber of Sample: 1	00		[
Sampling Addre	ss						
Read Address:	LW0			Read Lengt	n: 1		-
Data Type:	16-Bit	Unsigned Intege	r 🔻	Display Type	e: 16-Bit l	Jnsigned Decima	I
Total Digits:	5		* *	Decimal Digi	ts: 0		
Read Add	ress	Read Length	Data Type	Display	Туре	Total Digits	Decimal Dic
Read Add		Read Length	Data Type	• Display ▼ 16-Bit Decimal		-	Decimal Dig 0
1 LWO	dress		16-Bit Integer	1		-	-
	dress	1	16-Bit Integer	1		-	-

4. When the historical data collecting address is set up, you need to add the corresponding historical data display components in the software advanced options, including historical data displays and historical trends, add historical data displays to the software scene, and set up historical data items to display.

Historical Data Display General Data Visibility		Date	Time	Name	e0
Historical Data: collector0	1				
Name0 Show	2				
	3				
	4				
	5				
Confirm Cancel Help	Hon	ne Previous		Next	Last

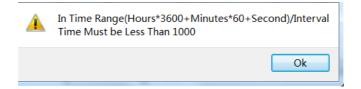
After the device operating, on HMI it will display the change of the corresponding component address variable value, and data will be saved when power off .

5. When adding historical trend picture at scene, set the corresponding attribute of the XY axis interface, including the time setting of the X axis, the numerical range setting of the Y axis, etc.



eneral Pen)	Y Axis Visibility		
X Axis		Y Axis	
Show Ticks	Tick Color:	Show Ticks	Tick Color:
Show Axis Grid		Show Axis Grid	
Major Scale:	6	Major Scale:	6
Sub Scale:	3 🜩	Sub Scale:	3
Display Time		Show Marks	
Time Range		Tick	
Date:	09-Jan-19 👻	Font Size:	10 -
Hour:	0		
Minute:	10 🌲	Min:	0
Second:	0	Max:	1000
Format:	hh:mm:ss 🔹		
Font Size:	10 👻	Fractional Digits:	0

In the process of setting the time range, if the following errors appear, please check the time setting of historical data collection time and historical trend map and make reasonable changes to the corresponding time range or sampling time.



Historical Trend Chart			Histor	cical Da	ta Disp	lay	
		Date	Time	Name0	Name1	Name2	Name3
	1						
	2						
800	3						
	4						
	5						
600 -	6						
-	7						
	8						
	9						
-	10						
	11						
200	12						
	13						
	14						
0	15						
10:43:03 10:45:03 10:47:03 10:49:03 10:51:03 10:53:03 20180907 20180907 20180907 20180907 20180907 20180907	Ноп	e Previo	ous			Next	Last

6. Historical data query. We can query historical data and record information according time. Just pull a function button and select the query history data on the function button.

7. Download the historical data. Download the collected historical data to the USB disk in CSV file format. It can be opened directly by Excel. Just pull a function button and select the query history data on the function button.



M Function Button	M Function Button
General Label Advanced Visibility	General Label Advanced Visibility
F Border Color: Foreground: Badground: Badground: Solid	Border Color: Foreground: Background: Background: Pattern: Solid
Function: Find historical data	Function: Export historical data to USB disk
Confirm Cancel Help	Confirm Cancel Help

User encryption

Function introduction

The function of user encryption is mainly to protect user's permission. It can add and delete users, and set user permission level.

Project initial user setting:

When the system has not set the user encryption, the default user is NULL, namely can touch all components.

This function coordinates components' user level which is in advanced pages to use. For example, the user level control in the advanced page setting the bit button is D, the D level of the Uni001 user in the user password setting is N, and the D level of the Uni002 user is Y, then the Uni001 user can not touch the use button, and the Uni002 user can touch the use button.

Users can set up the upload password here. When setting up the password, you need to enter the correct password to upload the configuration of HMI to PC.

The highest permission: the user uses this password can open all hierarchical controls.



w Add Delete Default User: NULL ence Authority Ean Upload	User	Account	Password	Α	в	с	D	E	F	G	н
eme Authority Upload Password											
Authority Operation Upload Input Password											

Note: when a user has multiple levels of authority (for example, A/B/D), as long as it is unlocked in one of the controls, the corresponding all permissions are unlocked (when the A is opened, B and D are open at the same time, before logon the login, no more password is required).

Log out: in the screen button, you can set log out and quit the current user. If you do not click log out, then at the screensaver time and log out automatically.

The setting for the advanced components user

User login : This function is mainly used for user login. The user click this control to log in.

Show User Show user: :This function is used to display the current login user name. Drag this control into the scene. When any user login, it displays the current user name. When no user login, it shows that the user does not exist as NULL.

Add user : This function is used to add users, set up their passwords and corresponding permissions, and its authority is only owned by administrator. Clicking this control to add a user, enter a new user name in the account, enter his password, and enter the highest permission password of the administrator (the password is set in the user password in the project window, the password is the highest permission operations), corresponding A-H is the user level, clicking one means having the authority, click confirm then finish this operation.

Delete user : This function is used to delete unnecessary users, and authority are only owned by administrator. Clicking this control can delete users, select the users



who need to be deleted in the account, enter the administrator password, click the confirmation to delete the user.

Modify the password : This function is used to modify the user's password. Any login user can modify his password. Using this control, click to modify the password of the current login user, enter the old password, and then enter the new password to click confirm. If the old password is incorrect, the new password can not be entered.

Modify the level : This function is used to modify the user's level permissions, and the authority is only owned by the administrator. Using this control, you can modify the right of the current users and re-assign the corresponding permissions after entering the administrator password.

Note: the administrator's password can be logged in any valid account.

Example

1. Create the relevant user name, user password and the corresponding user rights, can set the highest authority, the highest authority can open all functional rights, when the password is allowed to upload, in the upload process need to input the corresponding upload password to upload the project of HMI.

and Word Button	? 💌
General Label Advanced Visibility	
Touch Setting	
Controlled by bit	
Controlled by user level	
Touch Level: B	
Display element invalid logo	
Notice	
Notice Bit	
Notice Word	
Confirm	Help



ATSEL HMI TESTING		User	Account	Password	Α	В	С	D	E	F	G	н
Communication Link1	1	Uni001	Uni001	Uni001	Ν	Ν	Ν	Ν	Ν	N	Ν	Ν
▲ ✿ Setting	2	Uni002	Uni002	Uni002	Ν	Ν	N	Ν	Ν	N	Ν	Ν
哭 Parameter Set 図 User Password	3	Uni003	Uni003	Uni003	N	N	N	N	N	N	N	N
Clock Setting	4	Uni004	Uni004	Uni004	Y	Y	Y	Y	N	N	N	N
File Protection Deadline Prot	5	Uni005	Uni005	Uni005	Y	Y	Y	N	N	N	N	N
🖓 Language Sett	6	Uni006	Uni006	Uni006	Y	Y	Y	N	N	N	N	N
Alarm Historical Data	7	Uni007	Uni007	Uni007	Y	Y	N	N	N	N	N	N
④ Data Transmission ② Power Down Mai 4 월 Ladder	N	ew Add	Delete	Default Use	r:	NULL	•					
교 RA Ladder 웹 Ladder Edit 당 Ladder Addre		oreme Authori Can Upload	ty				Jpload P Allov					
🔺 🛎 Scenes		Authority Op	eration			[🗌 Uplo	ad Inpu	it Passv	vord		
000:Scene000 Window Template	Pa	ssword:										

2. To encrypt a control, at "advanced" select controlled by user level, set the corresponding level, if setting level is B, then the user with the B level can use it. Display element invalid logo has an invalid touch on the current control.

3. A control is encrypted Visibility, that is the user who has the relevant right can log in and touch.

and Screen Button	2 🔀
General Label Advanced Visibility	7
Controlled by bit	
Controlled by word	
Controlled by user level	
Touch Level: C 🔻	
	Confirm Cancel Help

4. The Supreme Authority Operation is that the task user enters the corresponding password and then can operate on all controls.



	User	Account	Password	Α	В	С	D	E	F	G	н
1	Uni001	ADMIN	1	Y	Y	Y	N	N	N	N	N
2	Uni002	Uni002	234	Y	N	N	N	N	N	N	N
3	Uni003	Uni003	333	N	Y	N	N	N	N	N	N
	ew Add	Delete	Default Use	r:	NULL	•		_			
Sup	ew Add reme Authorit Can Upload		Default Use	r:		v Ipload P ✓ Allov	asswor				
Sup	reme Authorit	ty	Default Use	r:		Ipload P Allov	asswor	8	vord		
Sup	reme Authorit Can Upload Authority Op	ty	Default Use	r:		Ipload P Allov	asswor v Uploa	8	vord		

5. Logout user that is after an operator has finished the operation, click logout to exit the current user login. The relevant setting is in the screen button, choose to logout user.

sed Screen Button	? 💌
General Label	Advanced Visibility
s	Border Color: Foreground Color: Background Color: Pattern: Solid
Functions	
Open Scene	Open Previous Scene OClose Vindow
Close/Open Sc	ene Close vindow
Scene:	Scene000 ·
🗹 Logout User	
Open Function:	Press Button Release Button

6. The file protection function under project window can protect users' rights, opening the file need password.

Ind File Protection	ect Window ×	Project Window
	Atsel	Atsel
	ATSEL HMI TESTING	ATSEL
Use Password Protection	Communication	⊿ 🚅
Ger assionant of course	Link1	
	Setting	_ Q
Password:	哭 Parameter Set	
	User Password	
	Clock Setting	
Confirm Password:	File Protection	
	Deadline Prot	
ALL	罕 Language Sett	
Attention	Alarm	S 20
After setting the password, you need	🛢 Historical Data	
password to open the file, please remember	Data Transmission	UT)
your password, and passwords are case	\! Power Down Mai	
sensitive.	⊿ 🛱 Ladder	⊿ [3]
	🔤 Ladder Edit	
	🛱 Ladder Addre	
	 ▲ 当 Scenes 	⊿ <u>≚</u> .
	000:Scene000	
	🗖 Window	—
Confirm Cancel Help	🛎 Template	峚.
Cancel Help	K鸿 macro	[J
	⊧¤ macro	¥14



7. It supports show user, add user, delete user, modify password, modify level. In the advanced components, drag into the new user, the related interface is automatically generated, where the rights of the corresponding user can be added, the administrator password is the highest authority password, such as the above figure (step 4) the max. password is 123.

	User:	Uni004
	Account:	Uni004
	Password:	Uni004
	Admin Password:	
R	A B C D	E F G H
er	Confirm	Cance1

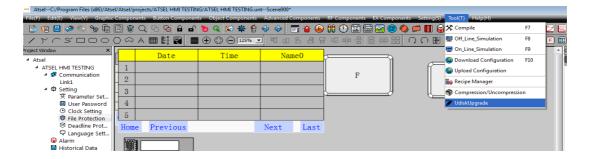
Update program by U DISK

Function

Using USB disk can update HMI's program and firmware version, at the same time, it can also download the historical data of HMI.

Example

1. Click the tool to pop the drop-down menu and select U disk update.



2. Pop up the U disk update window to update the configuration and firmware of the current project, and update the three files to the U disk. Mode of operation: choose the firmware and click the "..." on the right, select save path and store it in the U disk. Click confirm. Check the configuration again, click on the right "..." select save path and store it in the U disk. Click confirm.



Note: firmware is the version of the upper computer software. It is recommended to save it into the U disk to ensure that the version matches the configuration. U disk max. supports up to 8 different configuration projects. A project needs to modify the engineering name if it needs multiple configurations and adjust it in the "file name please" during updating by U disk. The configuration file is required to be placed in the U disk.

udiskUpgrade	?
🕼 firmware	
Save Path	
component	
Save Path	
please input File name:	
configuration file	
Save Path	
	ok Cancel Help

3. After the storage is finished, there are three files in the U disk:

bootconfig	17-Jan-19 9:33 AM	Configuration sett	1 KB
component.uupf	17-Jan-19 9:33 AM	UUPF File	102 KB
irmware.uupf	17-Jan-19 9:31 AM	UUPF File	23,827 KB

4. Insert the U disk which loaded the files onto the touchscreen and restart the touch screen.

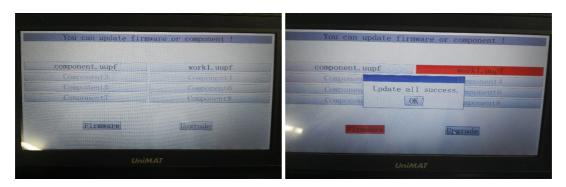
5. After power on, the touch screen enters the system setting interface.

set(IP/Time/BlackLight)	version: 1.40.05.04371
Touch screen calibration	Product model: UH310E Γ_S
Checkself	Resolution: 1024 X 600

6. Click on the bottom button upgrade to enter the USB update interface.

7. The top 8 are configurations, and the following is the firmware. Click the firmware and the two red buttons that need to be updated, and then click Upgrade to start updating program and firmware. After the update, pop-up Update all success.





8. Pull out the U disk and restart the touch screen to complete the U disk update.

QR Code

Function

In application, some information needs to be converted to QR code on the touch screen. In ATSEL, we can achieve this function through QR code display. The method of setting a QR code display is listed as below:

Click the two-dimensional code display under the menu of advanced components, move the mouse to the screen area, the mouse displays the cross, click the left mouse button and drag the mouse to add a control. Double click the control to pop up a dialog box, which is the dialog box that set the properties of the two-dimensional code.

- Start address: the information used to generate the two-dimensional code is stored in the memory address of the touch screen. The starting address is the first address read by the two-dimensional code display.
- Address length: the length of address read by the two-dimensional code display.
- Check box: (two-dimensional code generates the following information): if checked, when the project starts running, the contents of the edit box are written to the address to be read by the two-dimensional code display.
- Edit box: input information that you want to write to the specified address to edit box when the check box is checked.

Note: the two-dimensional code generator only displays the default two-dimensional code in the offline simulation and online simulation, and does not generate a new twodimensional code. It generates a new two-dimensional code on the screen only.

Example

1. Two dimensional code is the fixed information.

Select two-dimensional code in the advanced component, select the suitable size and position in the scene, select the "two-dimensional code generated with the following



information" in the two-dimensional code properties, input the two-dimensional code information and click confirm.

General Visibility	lisplay 😨 💌
	Start Address: LW 0 Address Size: 128 Address range: LW0-LW127
Ittps://www.selec.com	generated with the following information
	Confirm Cancel Help

2. Two-dimensional code is controlled by address variable

Create a two-dimensional code control, set the length of the two -dimensional code address and address length, pull into a ASCII input display control, and set the address to start address. Download the project to the touch screen, editing the contents of the ASCII to change the contents of the two-dimensional code, and the corresponding information can be displayed by scanning the changed two-dimensional code.

One panel connects with multi-devices

Function introduction

One screen multi-devices (extension mode): HMI as a master device, communicates with multiple slaves, when using the extended mode, the configuration address of HMI needs to be distinguished the slave number by # (Slave1: 1#, slave2: 2#).

Minimum communication combination

1. HMI (master) +PLC (slave1) +PLC (slave2)

- 2. HMI (master) +PLC (slave1) +HMI (slave2)
- 3. HMI (master) +HMI (slave1) +HMI (slave2)

Communication protocol which extension mode supported: PPI, MPI, MODBUS.

Parameter settings at extension mode: baud rate, slave number, data bits, parity bits and other system parameters.

Master HMI number is not recommended to be broadcast address or same as the slave number, which cause the communication failure.

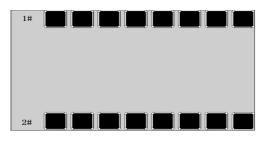
Example

```
One panel with multi-devices (PPI) :
```



On ATSEL double-click to open communication port settings of Link1, and change the address mode at extended mode and save it in parameter interface.

Add corresponding components of two PLC slave address at screen,1# is PLC Slave1, 2# is PLC slave2



One panel with multi-devices (MODBUS) :

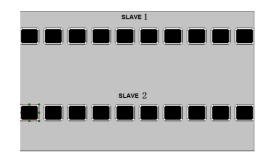
On Atsel double-click to open communication port settings of Link1, and change the address mode at extended mode and save it in parameter interface.

Communication Ports Setting		? 🔀
General Parameters		
Communication Parameters	Other	
Baud Rate: 9600 🔻	Touch ID: (0-255)	0
Data Bits: 8	PLC ID: (0-255)	1
Check Bit: NONE -	Communication Times: (0-65535)	20 🗢 ms
Stop Bit: 1	Timeout Times: (100-65535)	2000 🖨 ms
Restore Default Setting	Retry Numbers: (0-5)	3
	Address Mode:	Expanded Mode 👻
	PLC Address Space: (1-255)	32
	Confirm	ancel Help

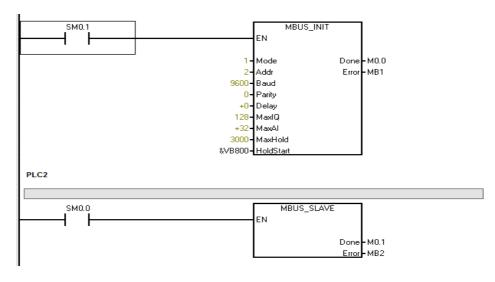
Add corresponding components of two PLC slave address at screen,1# is PLC

Slave1, 2# is PLC slave2





plc program as below,



Time set up

Function introduction

The clock setting function can be divided into three functions: downloading system time to HMI, writing time to PLC and synchronizing with PLC.

and Clock										
Download the System Clock to the HMI										
✓ Write Time/Data to PLC										
Synchronize Time with PLC										
Data Type: 16-Bit BCD 👻										
Length: 7										
Write Address: VW 100										
Start Method										
Timed Interval 1 → s s										
Trigger										
Confirm Cancel Help										

 $\fbox{ \ensuremath{\boxtimes}}$ \circledast Download system time to HMI



■ Image: Write time to PLC

- Trigger: when the trigger address is 1, write the system time information to the corresponding PLC address. The data type and length are defaults. The default value of data type is 16 bit BCD, and the default value of length is 7.
- Write address: write the system time to the corresponding PLC address.
- The start-up model
- ☆ Time interval: set the time interval as a time unit and write the system time information to the corresponding PLC address circularly.
- ♦ Trigger: when the trigger address is 1, write the system time information to the corresponding PLC address.
- ✓ Time synchronization with PLC
- Data type and length are defaults. The default value of data type is 16 bit BCD, and the default value of length is 7.
- Read the address: read the address information in the PLC
- The start-up model
- ☆ Time interval: set the time interval as the time unit, and read circularly the information in the corresponding PLC address.
- Trigger: when the trigger address is 1, read the information in the corresponding PLC address.

Note: the range of the input year is (1970 - 2037) .

Example

1. Set the system time on the touch screen

Achieve by the function button to set system time function, or to enter the touch screen system setting interface for system time settings.

end Function Button		? 🗙
General Label Adva	nced Visibility	
F	Border Color: Foreground: Background: Pattern: Solid	
Function:	setting current language	-
macro	current recipe write current recipe read	Â
Language:	current recipe save touch voice ON/OFF alarm voice ON/OFF	
	setting screensaver time(min	
	setting system time and date	
	setting current language	
	Siemens S7-200 Smart Run	
	Siemens S7-200 Smart Stop	



2. Download system time to HMI

In the project window, select the clock settings, click the download system time to HMI, you can update the time in the upper to HMI.

Project Window X	Clock
 Atsel ATSEL HMI TESTING 	Download the System Clock to the HMI Write Time/Data to PLC Synchronize Time with PLC
 ?? Parameter Set ☑ User Password ④ Clock Setting ● File Protection ⇔ Deadline Prot ⇔ Language Sett ♥ Alarm ➡ Historical Data ⊕ Data Transmission ※ Power Down Mai ♥ Iadder ♥ Ladder Edit ☆ Scenes 000:Scene000 	Data Type: 16-Bit BCD Length: 7 Write Address: LW0 Start Method @ Timed Interval 60
000.50010000	

3. Write time to PLC

OPLC without real time clock

A, new clock settings, select write time to PLC, set the clock address, such as VW100. The starting time interval is 1s, that is, write PLC once per second.

		DAY	HOUR	MINUTE	SEC	WEEK
PLC 9999	9999	9999	9999	9999	9999	9999

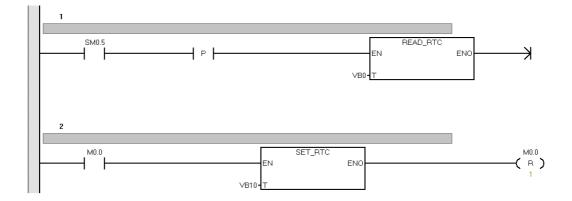
B. Set 7 numeric display or numeric input display in the screen and set their address as VW100 to VW112 respectively, which as year, month, day, time, minute, second, week correspondingly.

C. Monitor corresponding VM100 to VM112 address at PLC, and adjust the corresponding format to hexadecimal to display the time.

②PLC has a real time clock and updates the clock through one bit.

A. Add clock addresses of PLC, such as the VB0





B. Add 8 numerical inputs in ATSEL as PLC time display, the data type is 16 bit BCD code, address is VB0~VB7.

C. Add 8 numerical inputs in ATSEL as PLC time setting address, the data type is 16 bit BCD code, address is VB10~VB17.

D. Add a bit button, the address is M0.0, set it as the trigger switch of the clock.

Pay at installments

Function introduction

The installment function is: the user is able to use HMI within a certain period, if the time exceeds the time limit, then HMI will jump to the specified screen of the user, so that the HMI cannot continue to use it. If you want to reuse the HMI, the user has to unlock it through the deadline protection control and enters the correct unlock password.

PLC CLK SETTING	9999)(9999)(9999)(9999)(9999	D(9999)(9999)(9999
								(CONF	IRM					
PLC CLK DISPLAY	9999		9999)(9999)(9999)(9999		9999		9999)(9999

1. Call Deadline protection



2. In the project window, the deadline protection settings is optional, and the default is not chosen. If you want to use, you can make the deadline protection settings.

e Dea	dline Protection					? <mark>×</mark>
🔽 U	lse Deadline Protecti	on				
Pas	ssword Level: 1	•				
Par	ameter Setting					
	Password Level	Limit Date	Lin	Date:	2019-01-11	•
1	1	2019-01-11	09:28:5	Time:	09:28:52	×
				Scene:	password input	•
				Password:	0	
				use super password		
				Prompt to expire		
				Close password screen trigger	Trigger Address: LB0	
				open password screen trigger	Trigger Address: LB0	
•			•			
After	setting the protection	on function, you need	d this pas	sword to remove protection, and use d	leadline unlock to cancel the password.	
					Confirm Cancel	Help

3. Set deadline protection

Password level: up to 12 levels, pop-up password numbers according to actual needs.

Date: the date of expiration prompt under the current selected password level.

Time: the time of expiration prompt under the current selected password level.

Scene: the scene with expiration prompt under current password level. (multilevel password level can share a deadline protection screen).

Password: password required to be completed at the current password level.

When the date and time of the corresponding password level arrive, automatically pop-up deadline unlock screen, after input the password then withdraw from the time frame and return to the original picture. Otherwise, continue to stay in the current deadline screen.

4. Super Password

Set up super password. It's aim to use the super password to unlock all deadline protections.

5. Prompt to expire

When click prompt to expire, when the expiry date is 1 day, 2 days and 3 days, then will pop-up the days to the expiry date, the detail time is same as upper time. The pop-up window can be closed directly.

6. Screen trigger address



When you click close password screen trigger and open password screen trigger, you can set the notification trigger address with the PLC or HMI address.

<u>Remarks: modifying the system time will not affect the expiration date. The</u> <u>expiration date is based on the download time of the project. That is, there is still 1 days</u> <u>before the expiration date, if modify time at this moment, will still be triggered on the</u> <u>second day.</u>

7. User expiration pop-up.

When create a new deadline protection, there will be two blanks in the screen, password input is the expiration pop-up window. When the deadline reaches, the window is popped up automatically, and the password of the response is required to exit the window. The window screen can be edited and input user-defined information.

This is t	he <u>88888</u>	maintenance pe	eriod
Plea	se Input Maintena	ance Password	
	Maintenance Pa If you have any o ase contact the r	uestions,	



8. Deadline management window

Password edit, another window that automatically pop-up, is the deadline management window, using the screen button to click out the window, in which the expiration date of the corresponding level and password can be set on the touch screen.

Settlement times: 88888 Start Times Settings: 88888
Super password: AAAAAAAA
Current settings:The 88888 times
Staging password: AAAAAAAA
Stage time: 99999 year 99999 month 99999 day
Previous page Next page Save Quit

Example

1. Project target

A project can have three levels password, respectively, at three different time pop-up deadline screen to remind the client trial time has arrived and should pay the related equipment. When a part of the money is paid, the next level password is provided until the next deadline is reached to pop-up again. When the customer provides all the payment, give the highest password permissions and unlock all renewals.

2. Sample operation

A. In the left side of the project window, click the deadline protection, pop-up deadline protection settings window. Check use deadline protection, select 3 in the password level, select the corresponding date and password respectively. When the setting is completed, click OK.



/ ४ ८ ४ 🗆 ०० () 🗆 A 🎟 💱 🕅		☐ 125 ⁴	* ▼ 0 0 8 8 8		배이이맘몸양양면
Project Window 🗙 🗙	M Deadline Protection					? <mark>- × -</mark>)
 Atsel 						
▲ test sw queries	Use Deadline Protecti	on				
4 🕏 Communication	- ose bedanie rroteed					
Link1	Password Level: 3	-				
▲ 亞 Setting		_				
哭 Parameter Set	Parameter Setting					
B User Password	Password Level	Limit Date	Lin			
Clock Setting				Date:	2019-01-15	-
File Protection Deadline Prot	1 1	2019-01-15	10:13:0	Time:	10:13:03	
♥ Language Sett	2 2	2019-01-15	10:13:0	Scene:	password input	•
Alarm	3 3	2019-01-15	10:13:0	Password:	0	
Historical Data				use super password		
Power Down Mai				Prompt to expire		
⊿ 🖾 Ladder						
🖽 Ladder Edit				Close password screen trigger	Trigger Address: LBO	
F Ladder Addre						
▲ Ž Scenes				open password screen trigger	Trigger Address: LB0	
001:Scene000 002:Scene001	< III		•			
✓ 🗇 Window						
100:password in	After setting the protecti	on function, you nee	ed this pass	word to remove protection, and use	deadline unlock to cancel the p	bassword.
101:password edit						
▲ Template					Confirm	Cancel Help
a macro						

B.Click on the password input window, set the corresponding manufacturer and contact information, and put the corresponding payment two-dimensional code. The image of this window screen can be user-defined edited.

This is the 88888 maintenance period	
Please Input Maintenance Password	
Enter Maintenance Password To Use If you have any questions, please contact the manufacturer.	

C. To save the above two steps then complete the set up of installment payment.

Ladder chart

Function introduction

Support for ladder logic control in ATSEL software. The associated external or internal address is corresponding to the address dedicated to the ladder diagram, and is programmed by the special address of the ladder diagram. The instruction contains the standard instruction of the IEC61131/1 international ladder diagram. The editing mode is similar to that of Japanese PLC.



Ladder address mapping: you can add bit address, word address, double word address. The register is the address type, number is the ladder address number, and can write the address actual meaning information. For example, LQD0 is the register LQD+ number 0, the relevant address VD100, VD100=LQD0. You can import and export addresses, which can be repeated in other projects.

Ladder Address				
	register	number	relevance address	note
 BIT Address 				
BIT Address 1	u –	0 🕂	LBO	
WORD Address				
WORD Address1	LIW 💌	0 ÷	LWO	
DWORD Address				
DWORD Address1	LID	0 🛨	LWO	
Add Bit Address Add W	ord Address Add DWord Add	Delete Releva	ance Address Import Addre	ss Export Address Close

Ladder diagram editing: the left is a ladder diagram instruction set, in the ladder diagram editing screen, if click the instruction position which should be placed, click the corresponding instructions, input address information, then the editing screen shows the corresponding ladder diagram instructions. The editing method is basically same as PLC. And, there are common instructions on the ladder menu, which can be directly clicked. Image: insert line, into insert structure vertical line, image: delete structure vertical line, inclearing (delete), image: on / off the relevant address, image: import ladder diagram, image: clearing diagram. After editing, it will automatically detect the editing correct or not. If not, it will remind the ladder diagram transfer failure. Click confirm automatically saving the ladder diagram project.

Note: timer instruction, timer base is 10ms.

Example

1. Project target

Design a three-person responder, when anyone of them in the first to press, the corresponding seat lights on, the other players press then invalid, the screen shows the name of the first player. The presenter button can turn off all the lights.





2. Project design

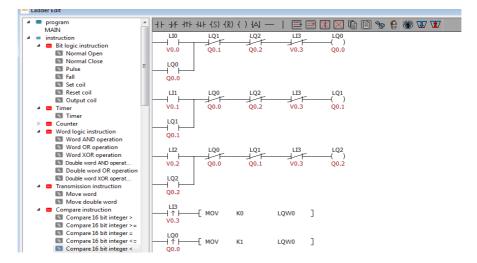
A. Establish corresponding table of the address. Establish the address separately, and relevant the ladder diagram address according to the actual address. The project contains 7 switch addresses (4 inputs, 3 outputs) and 1 multi-state display (word address). Add notices of the address name.

Remarks: The address of the ladder diagram can be numbered arbitrary not relevant with bit, word or double word. Register LI and LQ no need to attention actual input and output. For example, V0.0 can be relevant LQ10.

	register	number	relevance address	note
BIT Address				
BIT Address1	LI 💌	0 ÷	LBO	
WORD Address				
WORD Address1	LIW	0 .	LW0	
DWORD Address				
DWORD Address1	LID 🔻	0 🕂	LWO	



B. Ladder diagram Programming is based on ladder address. During programming, click 🚳 to display the relevant address for easy writing.



C. After editing the ladder diagram, the relevant controls can be placed in the screen, and the relevant logic is already operation.

System setup

Function instruction

During starting up the HMI, a progress bar will appear, click the bar to enter the starting property interface. The hmi system can be set up, and the system storage information can be viewed.

L Start	Property Settings	× Start	Property Settings
System Infomation Storage Infom	nation	System Infomation Storage Infor	nation
System Version:	2. 02. 01. 00013_ATSEL1	Physical Storage Space:	246.38M
Product Model:	SP112-GT70-ET	Storage Space Already Used:	84. 77M
Resolution:	800 X 480	Available storage space:	161. 61M
	000 A 100	Available memory space;	88.68 M
Enter Project	System Setting	Enter Project	System Setting
Restore Factory	Restart System	Restore Factory	Restart System
USB U disk update		U disk update	A. M. Martine and

System settings, in the system settings, you can view the current system information, including the current application software version number, version type, and the IP address of the machine (if no Ethernet shows no support); can adjust the back-light brightness through a scroll bar; in calibration, the touch screen can be calibrated; IP The address can set the IP of the Ethernet HMI.



www.system Setting X	away system Setting X
SystemInfo BackLight Calibration IP Address System Info System Version: 2.02.01.00014_ATSEL Version Type: Official version IP Address: 192.168.1.100	SystemInfo BackLight Calibration IP Address BackLight Adjust the brightness of the backlight by scroll Setting
anna system Setting X	system Setting
SystemInfo BackLight Calibration IP Address	SystemInfo BackLight Calibration IP Address
Calibration	Set The IP Address IP Address: 192.168.1.100
Re calibration of user touch screen	Subnet Mask:
Ke Calibration of user touch screen Calibration	Subnet Mask: Default Gateway:

U disk update, in the interface, plug in the U disk in the interface can identify the corresponding project files and firmware, click the corresponding update file to click the update, after the update is completed, click restart and pull out the U disk to complete the U disk update.

	•	U disk update		×	
	You can upda	ate firmware or	component 1		
cor	nponent.uupf		Component 2		
	Tomponent3		+ Component-4		
	Component5		Component6		
	Component 7		Component8		
Firmware	Restart	update	updateKer	exporting	

Internal register of the system

Function introduction

The internal registers of the system mainly display and control some special functions by the system address, which is convenient for users to trigger relevant system operation.



Address	Description	read/writ
		е
LB60104	COM1 communication state, if ON communication abnormal, OFF ok	R
LB60105	COM2 communication state, if ON communication abnormal but OFF ok	R
LB60106	Network communication state, ON communication not normal, OFF ok	R
LB60107	Communication abnormal window, when set ON, abnormal window is not	W/R
	allowed to pop out, but set OFF then allowed.	
LB60112	Download recipe. set ON download recipe to device and reset automatically.	W/R
LB60113	Recipe upload. set ON upload recipe to HMI and reset automatically.	W/R
LB60114	Save recipe, set ON to save recipe to flash & reset automatically.	W/R
LB60115	Recipe download instruction, when recipe is in written to the device, it is ON download finished, then OFF.	W/R
LB60116	Recipe upload instruction, when recipe is in read to the device, it is ON, upload finished, then OFF.	W/R
LB60126	Save the installment password which set deadline protection	W/R
LB60900	Level A automatic reset	W/R
LB60901	Level B automatic reset	W/R
LB60902	Level C automatic reset	W/R
LB60903	Level D automatic reset	W/R
LB60904	Level E automatic reset	W/R
LB60905	Level F automatic reset	W/R
LB60906	Level G automatic reset	W/R
LB60907	Level H automatic reset	W/R
LB60908	New User button, automatic reset	W/R
LB60909	Delete User button and reset automatically	W/R
LB60910	Modify Password button, automatic reset	W/R
LB60911	Modify level button, automatic reset	W/R
LB60920	Export History data Daily Report to U disk, automatic reset.	W/R
LB60921	Export History data Monthly Report to U disk, automatic reset.	W/R
LB60922	Export History data Summary Report to U disk, automatic reset.	W/R



LB60970	Link1 Shield Station No. 0	W/R
LB60971	Link1 Shield Station No. 1	W/R
LB60972	Link1 Shield Station No. 2	W/R
LB60973	Link1 Shield Station No. 3	W/R
LB60974	Link1 Shield Station No. 4	W/R
LB60975	Link1 Shield Station No. 5	W/R
LB60976	Link1 Shield Station No. 6	W/R
LB60977	Link1 Shield Station No. 7	W/R
LB60978	Link1 Shield Station No. 8	W/R
LB60979	Link1 Shield Station No. 9	W/R
LB60980	Link2 Shield Station No. 0	W/R
LB60981	Link2 Shield Station No. 1	W/R
LB60982	Link2 Shield Station No. 2	W/R
LB60983	Link2 Shield Station No. 3	W/R
LB60984	Link2 Shield Station No. 4	W/R
LB60985	Link2 Shield Station No. 5	W/R
LB60986	Link2 Shield Station No. 6	W/R
LB60987	Link2 Shield Station No. 7	W/R
LB60988	Link2 Shield Station No. 8	W/R
LB60989	Link2 Shield Station No. 9	W/R
LB60990	Link3 Shield Station No. 0	W/R
LB60991	Link3 Shield Station No. 1	W/R
LB60992	Link3 Shield Station No. 2	W/R
LB60993	Link3 Shield Station No. 3	W/R
LB60994	Link3 Shield Station No. 4	W/R
LB60995	Link3 Shield Station No. 5	W/R
LB60996	Link3 Shield Station No. 6	W/R
LB60997	Link3 Shield Station No. 7	W/R
LB60998	Link3 Shield Station No. 8	W/R
LB60999	Link3 Shield Station No. 9	W/R
Word Regist	ler	



address	Description	read/writ
		е
LW60000	16bit-bcd Local time: second, valid range 0-59	R
LW60001	16bit-bcd Local time: minute, valid range 0-59	R
LW60002	16bit-bcd Local time: hour, valid range 0-23	R
LW60003	16bit-bcd Local time: Daily,valid range 1-31	R
LW60004	16bit-bcd Local time: Month valid range 1-12	R
LW60005	16bit-bcd Local time: Year valid range 0-9999	R
LW60006	16bit-bcd Local time: Week valid range 1-7	R
LW60007	Total System Running time: hour	R
LW60008	Total System Running time: minute	R
LW60009	Total System Running time: second	R
LW60010	Touch status 1: touch, 0: no touch at present.	R
LW60011	Touch coordinate: X means the coordinate axis X when touch.	R
LW60012	Touch coordinate: Y means the coordinate axis Y when touch.	R
LW60013	Touch left coordinate: X, the coordinate value of X axis when touch left.	R
LW60014	Touch left coordinate: Y, the coordinate value of Y axis when touch left.	R
LW60802	index of recipe group: search one recipe group from some groups.	W/R
LW60803	index the present recipe: search one recipe from present formula group.	W/R
LW60900	account name	W/R
LW60930	Old password (new user: password modified password: old password)	W/R
LW60960	New password (new user: confirm password. modify Password: new password)	W/R
LW60990	Administrator password (new user: administrator password. Modify password: confirm password)	W/R
LW61000	installment passwords, 32 bits	W/R
LW61002	current installment numbers	W/R
LW61003	current editing installment	W/R
LW61004	total installment numbers	W/R
LW61005	initial installment	W/R
LW61006	Super Password, 32 bit	W/R



LW61008	YEAR of installment time	W/R
LW61009	Month of installment time for MONTH	W/R
LW61010	Day of installment time for DAY	W/R