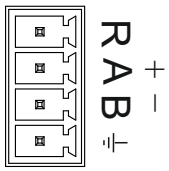
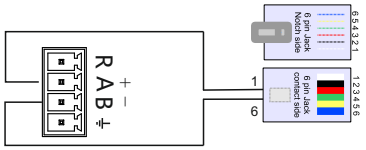
Terminal

Communication Terminal is a 4 pin removable terminal, which supports RS485 communication. A built-in 120 ohm resistance is used for longer distance communication (more than 300-meters), user can manually short Pin 1 & Pin 2 to suppress communication interference.



Port	PIN	Pin Definition	Remarks
COM3	1	R	120Ω Terminal resistance
	2	RS485 +	(A)
	3	RS485 -	(B)
	4	PE	Shield ground

HMI



RS485, Terminal connection

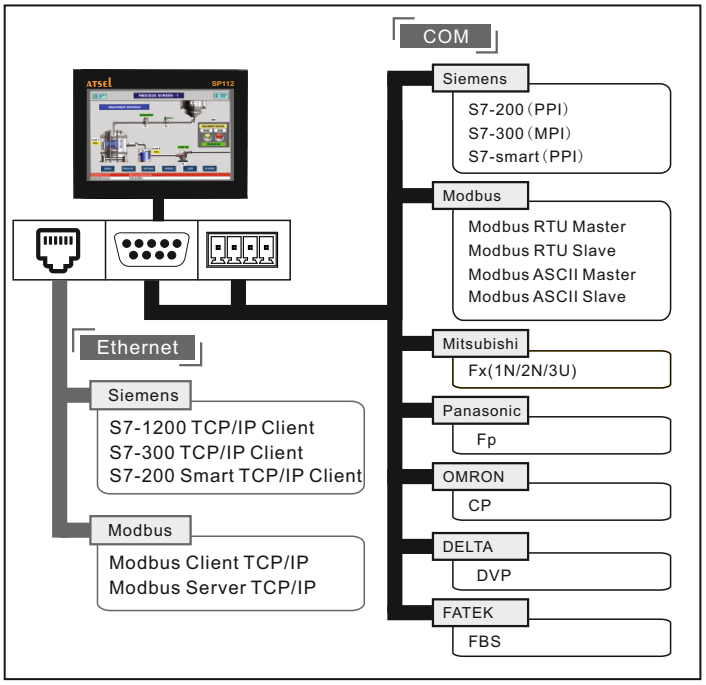
Flexys Rail

DIGIX-B

Certification

Protection level of front panel	Comply with IP65 certification (4208-93)
CE certificate	According to CE certification (EN61000-6-2:2005 /EN61000-6-4:2007)

Device interfacing



Ordering information

Product code	Description
SP112-GT70-ET1-CE	7" Touch screen HMI with Ethernet & Serial ports
SP112-GT70-S1-CE	7" Touch screen HMI with Serial ports

Accessories

AC-USB-USB-01-1M (USB type B - Downloading cable)