



## Features :

- ▶ Modular PLC with Pluggable display
- ▶ Flexible I/O Card Selection for customized applications
- ▶ RS485 Communication – MODBUS RTU Protocol
- ▶ Serial Printing Support\*
- ▶ Windows-Based Software for Ladder Programming and HMI Configuration



## Technical specifications

Display Specifications	MiBRX-DSP-48-7-2-14-B	MiBRX-DSP-48-7-2-11-A
Display Type	7 segment LED	
Digits	(4 + 4) Red & 6 Green LED Display	(3 + 4) Red & 4 Green LED Display
LED bank	4 Red LEDs, 4 Green LEDs	6 Red LEDs + 10 Red bar graph
No. of Keys	5 keys (4 user configurable)	
<b>No of IO Slots</b>	<b>2</b>	

*Note : Refer to the IO card and base module compatibility guidelines to ensure effective and valid IO card combinations.*

Digital Input Specifications	MiBRX-48-0-0-230V	MiBRX-48-0-0-24VDC
No. of Inputs	5 + 1* Inputs + Card Configurations: 2 / 4 / 6 inputs	5 + 2* Inputs + Card Configurations: 2 / 4 / 6 inputs
Input Type	PNP	
voltage Range	5 - 30V DC	
Input Current	2 mA @ 12V	
Debounce Time	Programmable 1-255 ms (Default: 10 ms)	
Isolation (Power ↔ Input)	Yes	
Isolation (CPU ↔ Input)	Yes for Isolated cards	
Protection against polarity Inversion	Yes	
Timer Accuracy	0.1% or 2 ms (Whichever Greater)	
Response Time	Typical 1 msec (based on ladder scan time) & 100 µsec for fast Input	

### Fast input

No. of Channels	1 (FC0 - DI0 & DI1)	2 (FC0 - DI0 & DI1, FC1 - DI2 & DI3)
Max Speed	5 kHz	
Operating Mode	Unidirectional / Bidirectional / Quadrature / Dual Uni (5 kHz for all) / None	

\* Digital input can be configured as analog input (0-10V)

Analog Input Specifications		
No. of Channels	1 NTC* + Card configurations: 1 / 2 / 3 inputs	1 NTC + 1 V (0-10V) + 1 Current (0-20mA) + Card Configurations: 1 / 2 / 3 Inputs
Input Type	J, K, T, R, S, C, E, B, N, L, U, W, PLTNL, mVolt (-5 to 65mV), 0-10V, 0-20mA, NTC, PTC, RTD	
Accuracy	0.25% ±1°C (TC), 0.1% ±1°C (RTD) at 25°C, ±0.25% of FS. ±1 count for AI's, ±2°C for NTC	
Resolution	12 Bit	
Conversion Time	TC - 100ms, RTD - 300ms, 0-10V - 100ms, 0-20mA - 100ms, NTC - 100ms	
Linearity	0.10%	
Max Non-Destructive Input	AIV= 17V, AII=31mA	
Channel-to-Channel Isolation	NO	
Reverse Polarity Protection	TC - YES, RTD - N/A, 0-10V - YES, 0-20mA - YES, NTC - YES	
Input Impedance	TC - >330KΩ, RTD - >510KΩ, 0-10V - >330KΩ, 0-20mA - >100Ω, NTC - >2KΩ	

Digital Output Specifications	
No. of Outputs	As per Card Configurations: 2 / 3 / 4 / 5 (NO) type Relay
Contact Rating	5A @250V AC (resistive load), 5A @30V DC (resistive load)
Relay Type	SPST
Isolation (CPU ↔ Output)	2.5kV
Isolation (Output ↔ Output)	NA
Response Time	20ms
Mechanical Life	5 Million Operations

**Note :** Use of RO and AO cards are limited in 230VAC variants. Mixed usages for RO/AO limits are auto-managed in Selpro settings or refer to product manual for details

Digital Output - Transistor	
No. of Outputs	As per Card Configurations: 4 Transistorized
Output Rating	100mA @ 24V DC (current sourcing output), 18-30V DC (External Supply)
Output Type	PNP (Source)
Short Circuit Protection	Yes
Isolation (CPU ↔ Output)	2.5 kV
Isolation (Output ↔ Output)	No
Polarity Inversion Protection	Yes
Response Time	10ms
Nominal Load	240Ω (likely referring to the typical load resistance)
Breaking Current	110mA (maximum current that can be interrupted)

Analog Output Specifications	
No. of Channels	As per Card Configurations: 1 / 2
Output Range	0-10V DC / 0-20mA DC
Resolution	12 Bits
Load Limit	0-10V DC ≥1kΩ, 0-20mA ≤500Ω
Digital Resolution	0.0-100.0% = 0-10.000V DC, 0.0-100.0% = 0-20.000mA
Conversion Time	100ms
Isolation (CPU ↔ Output)	Yes for Isolated cards
Isolation (Output ↔ Output)	No
Output error @25°C	±0.25% of Full Scale
Linearity	0.10%

**Note :** Use of RO and AO cards are limited in 230VAC variants. Mixed usages for RO/AO limits are auto-managed in Selpro settings or refer to product manual for details

Programming & Memory	
Programming Software	Windows-Based Ladder & HMI Configuration
Program Memory	240 KB
Data Memory	32 KB
EEPROM	8 KB
Upload Memory	NA
Max HMI Objects	5000 (Subject to Memory Availability)
Min scan Time	200μs
Typical scan Time	1 ms (Depends on Ladder Logic Complexity)

**Note :** Set jumpers as per the manual for PD & Wi-Fi Card before use.

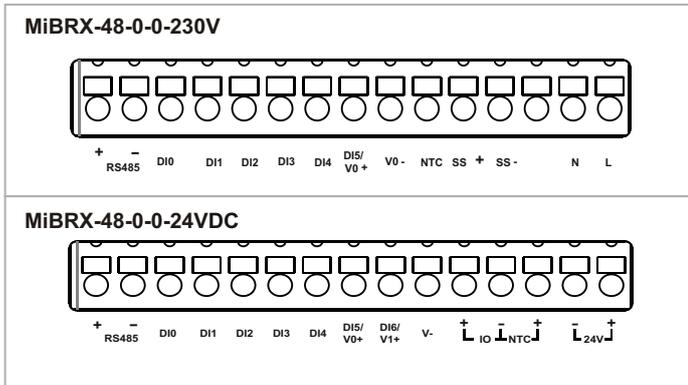
Functional Features	
Timer Operational Modes	On Delay, Off Delay, Special Timer (Up/Down), Pulse Timer, 1ms Timer*
Counter Modes:	Up Counter, Down Counter, Up/Down Counter, Special [Up/Down] Counter
Other Functional Blocks:	Array, For Next, Totalizer, Rate Totalizer, Analog Input, Scaling, FTC, Hysteresis, PIDT, Rampsoak, Communication
Memory Retention	10 years (2 KB)
Real-Time Clock (RTC)	Yes with MiBRX-SC-DL
Clock drift	Maximum ±4 seconds per day

\*Limited to 4 Nos

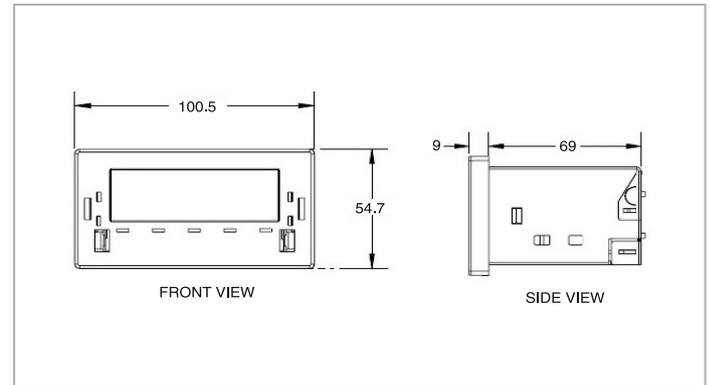
Communication Specifications		
Communication Port	RS485 [Slave]	
Communication Protocol	MODBUS RTU	
Connector	2 Wire	
Transmission Mode	Half Duplex	
Transmission Speed	2400, 4800, 9600, 19200, 38400, 57600, 115200 bps	
Data Bits	7 or 8	
Parity	None, Odd, Even, Space, Mark	
Stop Bits	1 or 2	
Environmental Specifications		
Operating Temp	0°C to 55°C	
Storage Temp	-20°C to 70°C	
Humidity	10% to 95% RH (Non-condensing)	
IP rating	Display: IP65, Terminals: IP20	
Mechanical Specifications		
Weight	200 grams	
Mounting	Panel Mountable	
Dimensions in mm (HWD)	55 x 101 x 80	
Auxiliary Supply Specifications		
Supply Voltage	With Retention: 180-270V AC @50/60 Hz Without Retention: 90-270V AC @50/60 Hz	18-30V AC
Inrush Current	5A	2.3A
Power Consumption	5VA	5W
Polarity Inversion Protection	YES	
Isolation (Power ↔ Communication)	NO	
Source Supply Output	24V DC, 50mA	-

**Note:** A maximum of 25 variables of type VAR\_IN\_OUT and VAR\_OUTPUT (each 32-bit) can be retained when operating at 110V.

## Terminal Connections



## Dimensions (All are in mm)



## Ordering information

Product code	Description	Certification
MiBRX-48-0-0-230V	MiBRX 48x96 Base module - 230VAC - 2 Slots, 6DI (incl 1FI, 1AI-V), NTC	CE RoHS
MiBRX-48-0-0-24VDC	MiBRX 48x96 Base module - 24VDC - 2 Slots, 7DI (incl 1FI, 2AI-V), 1AI-I, NTC	CE RoHS

## Supported display modules

Product code	Description	Certification
MiBRX-DSP-48-7-2-11-A	MiBRX Display 48x96 - 7 Seg (3+4 & 4 digit), 6 LED, 10 Bar Graph LED	CE RoHS
MiBRX-DSP-48-7-2-14-B	MiBRX Display 48x96 - 7 Seg (8 & 6 digit), 8 LED	CE RoHS

## Accessories (To Be Ordered Separately)

Product Code	Description
<b>Power Supplies</b>	
RPS60-24-CE	60W, 24V/2.5A DIN rail mounted power supply in plastic housing - CE Certified
<b>Cables &amp; Communication Accessories</b>	
AC-USB-RS485-02	Protocol Converter cable – USB to RS485 (2 wire)
<b>For MODBUS Networking</b>	
AC-USB-RS485-03	Protocol Converter cable – USB to RS485 (RJ25)
ACH-004-CE-RoHS	Expansion Cable – RJ25 to RJ25 (6Pin)
AC-IOEXP-03-CE-RoHS	Communication Adapter
<b>Software - <a href="http://www.selec.com/software">www.selec.com/software</a></b>	
Selpro	Windows-based software for ladder logic and built-in HMI programming
USB to Serial Driver	USB to Serial cable drivers

## Supported I/O Cards

IO Cards	Description	Certification
MiBRX-SC-DI0X**	MiBRX Slot Card - 4 / 5 / 6 Digital Inputs	CE 
MiBRX-SC-DI05-230V AC	MiBRX Slot Card - 5 Digital Inputs 230V (AC)	CE 
MiBRX-SC-TO04	MiBRX Slot Card - 4 Transistor Outputs	CE 
MiBRX-SC-RO0X*	MiBRX Slot Card - 2 / 3 / 4 / 5 Relay Outputs	CE 
MiBRX-SC-DI02-TO02	MiBRX Slot Card - 2 Digital inputs & 2 Transistor Outputs	CE 
MiBRX-SC-DI02-RO03	MiBRX Slot Card - 2 Digital Inputs & 3 Relay Outputs	CE 
MiBRX-SC-AI0X-V **	MiBRX Slot Card - 2 / 3 Analog Inputs - Voltage	CE 
MiBRX-SC-AI0X-I **	MiBRX Slot Card - 2 / 3 Analog Inputs - Current	CE 
MiBRX-SC-AI02-V-I **	MiBRX Slot Card - 2 Analog Inputs - 1 Voltage & 1 Current	CE 
MiBRX-SC-AI02-TC **	MiBRX Slot Card - 2 Analog Inputs - Thermocouple	CE 
MiBRX-SC-AI03-2TC-1I-ISO	MiBRX Slot Card - 3 Analog Inputs - 2 Thermocouple (Isolated) & 1 Current (Isolated)	CE 
MiBRX-SC-AI02-RTD **	MiBRX Slot Card - 2 Analog Inputs - RTD	CE 
MiBRX-SC-AI03-2RTD-1I-ISO-P	MiBRX Slot Card - 3 Analog inputs - 2 RTD (Isolated) & 1 Current (Isolated), With Pluggable Terminals	CE 
MiBRX-SC-AI02-PT1000	MiBRX Slot Card - 2 Analog Inputs - PT1000	CE 
MiBRX-SC-A102-NTC	MiBRX Slot Card - 2 Analog Inputs - NTC	CE 
MiBRX-SC-A102-PTC	MiBRX Slot Card - 2 Analog Inputs - PTC	CE 
MiBRX-SC-DI02-AI01-T	MiBRX Slot Card - 2 Digital Inputs & 1 Analog Input - TC/RTD	CE 
MiBRX-SC-AO01V/I *	MiBRX Slot Card - 1 Analog Output (Voltage/Current)	CE 
MiBRX-SC-AO02-V-I *	MiBRX Slot Card - 2 Analog Outputs - 1 Voltage & 1 Current (Isolated)	CE 
MiBRX-SC-AO02-X-ISO *	MiBRX Slot Card - 2 Analog Outputs - Voltage / Current (Isolated)	CE 
MiBRX-SC-FI02	MiBRX Slot Card - 2 Fast Inputs (10KHz)	CE 
MiBRX-SC-F001-TO02-N	MiBRX Slot Card - 1 Fast Output (200KHz) & 2 Transistor Output (NPN)	CE 
MiBRX-SC-LC02	MiBRX Slot Card - 2 Analog Inputs - Load Cell (24 Bit)	CE 
MiBRX-SC-DL	MiBRX Slot Card - Datalogging (2MB) & RTC	CE 
MiBRX-SC-WIFI	MiBRX Slot Card - WIFI	CE 
MiBRX-SC-PD	MiBRX Slot Card - Portable Downloader	CE 

\*Pluggable card variant available

\*\* Pluggable + Isolated (ISO) variant available  
e.g., MiBRX-SC-DI0X-ISO, MiBRX-SC-DI0X-P

Note:

1. Non-Isolated DI cards supports only in Non-ISO variant.
2. Pluggable variant is not available for MiBRX-SC-RO05.
3. Refer to the IO card and base module compatibility guidelines to ensure effective and valid IO card combinations.