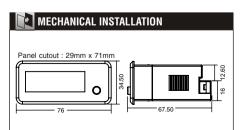
Operating Instructions

1027-V01



36 X 72mm

SPECIFICATIONS		
Display	6 digit, 0.30" Red 7 segment LED	
Supply voltage	90 to 270V AC/ DC @50/60 Hz	
Time range	Counter: 999999 counts	
Sensor Supply	12VDC@60mA (use external supply if current>60mA)	
Input	Counter: 5 to 30V DC from Proximity switches, Encoders, Potential free contacts, Limit switches etc.	
Input Speed	1. 20Hz 2. 5 kHz	
Memory retention	10 years	
Housing	Flame retardant plastic.	
Mounting	Panel mounting.	
Temperature	Operating: 0 - 50°C Storage: -20 - 75°C	
Humidity	95% RH	
Weight	85gms	



SAFETY PRECAUTIONS

Please maintain these instructions and review them prior to using the unit:

M WARNING

- 1.This unit is panel mounted type with its output terminals connecting to the host equipment. Such equipment shall also comply with basic EMI/EMC and safety requirements like IEC 61326-1 and IEC 61010 respectively.
- 2.To avoid electric shock, power supply of the unit should be kept off while wiring. Wiring should be done strictly as per the terminal layout, given in the manual.

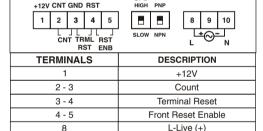
⚠ CAUTION

- 1. This unit is not intended for outdoor use.
- 2. The power connection cable must have a cross-section of at least 1 sq.mm and insulation capacity of at least 1.5 kV.
- 3.The output connections must not be loaded beyond the specified values/ range.
- $4. A void in flow of dust and contact of conductive \ material \ with \ the \ internal \ circuitry \ of the \ unit.$
- 5.The unit must not operate in presence of heating sources, caustic vapors, oil, steam, vibration or impact etc.

SPD SEN

 $6.\,Use$ clean moist cloth soaked in water for cleaning. Avoid entry of water into the circuitry through the ventilation holes.

TERMINAL CONNECTIONS



DIP SWITCH SETTING		
DIP SWITCH	OFF	ON
DIP 1	High speed	Slow speed
DIP 2	PNP Sensor	NPN Sensor

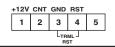
N-Neutral (-)

RESET METHOD

10

By front key: Short terminals 4 & 5 to enable front panel reset. Press RST key ● momentarily

By terminals :



TYPICAL APPLICATION

CASE1: Operated by external contact.

- A PNP/NPN proximity sensor can be used instead of switch.(NPN/ PNP can selected through DIP SW)
- 2) Connect proximity switch between terminals 1,2 & 3.
- 3) The count displayed on XC410B will be indicative count(Sensed by Sensor).

CASE2: Operated only by Potential free contact

Potential free contact : +12V CNT GND 1 2 3

Note 1 :- Sensor selection (PNP/NPN) is detected only at Power ON . Note 2 :- Potential free count will work only during NPN selection.

(Specifications are subject to change, since development is a continuous process)

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