



72mm x 72mm

FEATURES

- PLC with built-in HMI
- Configurable LED display
- RS485 based communication with MODBUS RTU protocol

SPECIFICATIONS

Display	Top Red – 6 digits & Bottom Green- 4 digits(7 segment)
	4 LED's (2 Red + 2 Green)
No. of Keys	3 (2-user configurable)
Supply Voltage	230V AC (90 - 270 VAC)
Sensor Source (SS)	12V DC, 50mA
Transistor Output Supply	24V DC, 250mA
FUNCTIONAL SPECIFICATIONS (CPU)	
Programming Language	Windows based user friendly SELPRO software for ladder logic programming.
Memory	Program Memory : 240 kB
	Data Memory : 32 kB
	EEPROM Memory : 2 kB
	VAR_INOUT & VAROUTPUT TYPE Variable :- Max 120 bytes retention
Scan Time	Typical 1ms
Function Blocks	Timer On delay, Timer Off delay, Pulse Timer, Special Timer, Up/Down Counter, PID control etc.
Memory Retention	10 Years

DIGITAL INPUTS

*1 = 90° Phase shift signals

Number of Digital Inputs		4 (including 1 input (0-10Vdc) & 1 fast input)				
Operating Modes (user configurable)		Unidirectional / Bidirectional / Quadrature / Dual Unidirectional / None				
Channel	DI	MODE				
		UNI	BI	QUAD	DUAL UNI	None
FC0	I0	Rate Totalizer	Rate Totalizer	1st input*1	Rate Totalizer	Digital Input
	I1	Digital Input	Direction	2nd input*1	Totalizer	Digital Input
Operating Range		5 ~ 30V DC				
Input current		3 mA @10V				
Action Level	Level 1 ➡ Level 0	<3V DC				
	Level 0 ➡ Level 1	≥5V DC				
Response Time	Digital Input mode	Typical 1ms (based on ladder scan time)				
	Fast Input mode	100µsec				
Input Impedance		7.5 kΩ				
Debounce Time		0 ~ 255 ms (Default = 10 ms)				
Maximum counting Frequency (Fast Input)		5kHz (Normal DI upto 25Hz)				
Protection against polarity Inversions		Yes				

RELAY OUTPUTS

Number of Relay Outputs	2
Output Type	NO contact type
Output Current	5A @28VDC (Resistive), 5A @240VAC (Resistive)
Response Time	10ms
Life Expectancy	Mechanical -: 2 x 10 ⁷ ops Electrical -: 1 x 10 ⁵ ops
Isolation	No
Existence of common points between channels	2 COM for 2 Relay Outputs

TRANSISTOR OUTPUT

Number of channel	2
Output Type	PNP
Output Current	100mA Max @ 24V DC
Response Time	1msec. (Based on ladder scan time)
Isolation	Yes

ANALOG INPUTS

	TC Type	RTD Type	Voltage	Current
Number of channels	1		1	1
Sensor type	J, K, T, R, S, C, E, B, N, L, U, W, PLATINEL II, MILLIVOLT (-5 to 65mV)		PT100	0-10V 0-20mA
Type of input	Non-differential			
Temperature Resolution	0.1°C		--	
Digital Resolution for MILLIVOLT	12 bits	NA	12 bits	
Input impedance in signal range	560 kΩ	750 kΩ	330 kΩ	100 Ω
Analog input error at 25°C	0.25% of full scale ±1°C	0.1% of full scale ±1°C	0.25% of full scale	
Conversion time	100 ms			
Protection against polarity inversion	Yes	NA	Yes	Yes
Channel isolation	No			

COMMUNICATION

Communication Port	RS485 Slave
Communication Protocol	MODBUS RTU
Baud Rate	9600, 19200, 38400, 57600, 115200 (user configurable via software and hardware) Default = 19200 (Preferred ladder downloading at 19200)

ENVIRONMENTAL CONDITIONS

Operating Temperature	0 to 55°C
Storage Temperature	-20 to 70°C
Humidity (non-condensing)	95%
Mounting	Panel Mounted
Weight	Approx. 232 gms

SAFETY PRECAUTIONS

This manual is meant for personnel involved in wiring, installation, operation and routine maintenance of the equipment.
All safety related conditions, symbols and instructions that appear in this operating manual or on the equipment must be strictly followed to ensure operator and instrument safety. Any misuse may impair the protection provided by the equipment.

CAUTION : Read complete instructions prior to installation and operation of the unit.

INSTALLATION INSTRUCTIONS

CAUTION

1. This equipment, being built-in-type, normally becomes a part of the main control panel and the terminals do not remain accessible to the user after installation.
2. Conductors must not come in contact with the internal circuitry of the equipment else it may lead to a safety hazard that may endanger life or cause electrical shock to the operator.
3. Circuit breaker or mains switch must be installed between the power source and supply terminals to facilitate power 'ON' or 'OFF' function.
4. The equipment shall not be installed in environmental conditions other than those specified in this manual.
5. Since this equipment forms part of the main control panel, its output terminals get connected to the host equipment. Such equipment shall also comply to EMI / EMC and safety requirements like CE standard procedure.
7. Thermal dissipation of equipment is met through ventilation holes provided on housing of equipment. Obstruction of these ventilation holes may lead to a safety hazard.
8. The output terminals shall be loaded strictly as per the values / range specified by the manufacturer.

ELECTRICAL PRECAUTIONS DURING USE

Electrical noise generated by switching of inductive loads can create momentary disruption, erratic display, latch up, data loss or permanent damage to the instrument.

To reduce noise :

Use of Selec make Snubber across load is recommended.

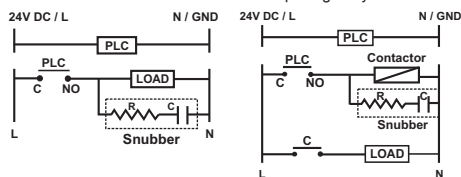
Snubber Part no. : SNUBBER

NOTE : Below mentioned diagram is applicable only for

Typical Connections For Loads :

For load current < 0.5A

For bigger loads use interposing relay / contactor



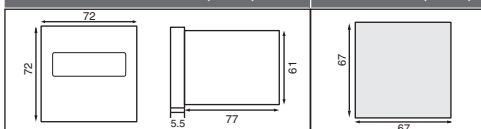
NOTE : Use snubber as shown above to increase life of internal relay.

B) Use separate shielded wires for inputs.

MECHANICAL INSTALLATION

Outline Dimensions (in mm)

Panel Cutout (in mm)



For installing the controller

1. Prepare the panel cutout with proper dimensions as shown above.
2. Fix the unit into the cutout. Insert the clamp from both sides and tighten the screws.

CAUTION

The equipment in its installed state must not come in proximity to any heating sources, caustic vapors, oils, steam or other unwanted process by products.

EMC Guidelines :

1. Use proper input power cables with shortest connections and twisted type.
2. Layout of connecting cables shall be away from any internal EMI source.

MAINTENANCE :

1. To avoid blockage of ventilation holes, clean the equipment regularly using a soft cloth.
2. Do not use Isopropyl alcohol or any other organic

WIRING INSTRUCTIONS

CAUTION

1. To prevent risk of electric shock, power supply to the equipment must be kept OFF while wiring.
2. Terminals and electrically charged parts must not be touched when the power is ON.
3. Wiring shall be done strictly according to the terminal layout provided in the operating manual.
4. To eliminate electromagnetic interference use short wires with adequate ratings and twists of equal size.
5. The power supply connection cable must have a cross

FUNCTIONAL DETAILS

UNIX-1-230V is a PLC with built in HMI. The user can configure the product using SELPRO software.

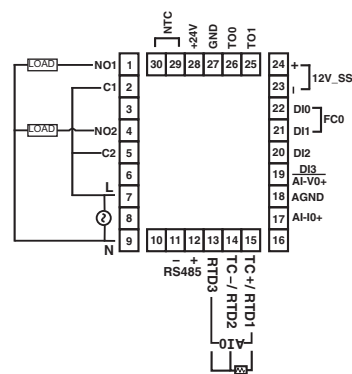
SELPRO has two sections :

1. Ladder logic programming section
2. Selec Machine Interface, used for configuration of HMI.

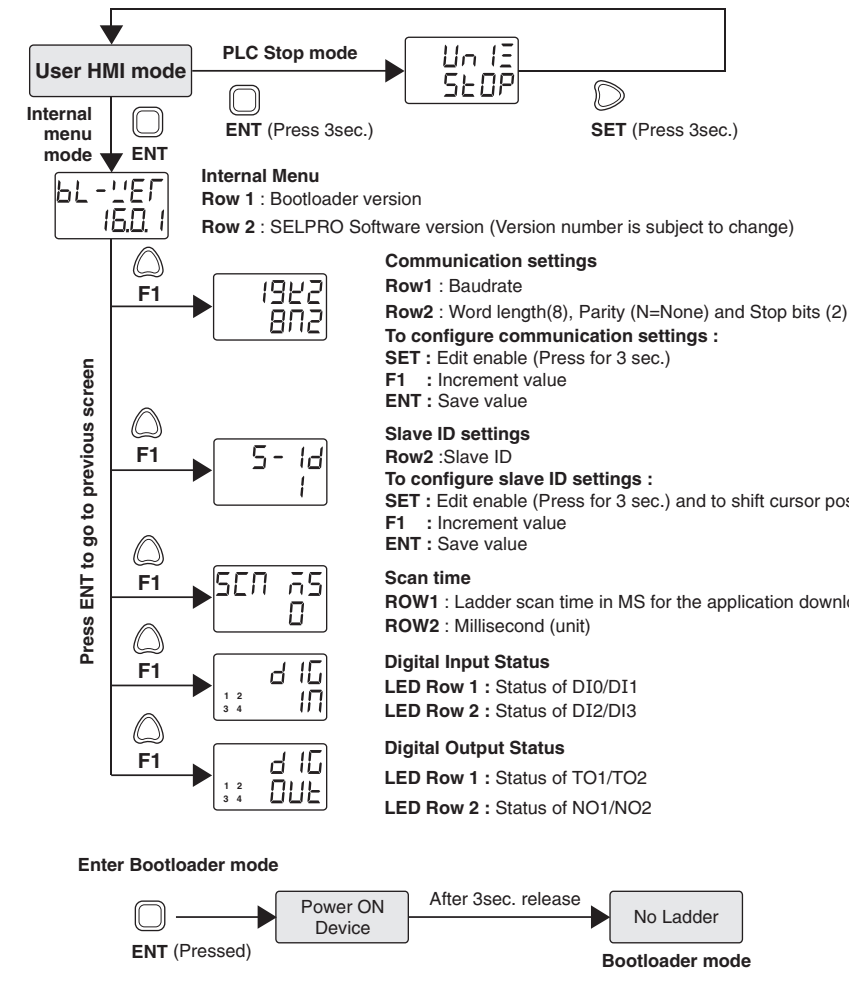
For details of the software, please refer to the

WIRING DIAGRAM

UNIX-1-230V



MENU DESCRIPTION



ACCESSORIES (To be ordered separately)

ORDER CODE	DESCRIPTION
AC-USB-RS485-02	USB to RS485 cable (2 pin open wire)

? SERVICE DETAILS

This device contains no user serviceable parts and requires special equipment and specialized engineers for repair.

Please contact service center for repair on the following numbers : **Tel. No. :** + 91-7498077172 ;

Email : service@selec.com

(Specifications are subject to change, since development is a continuous process.)

Selec Controls Pvt. Ltd., India

Factory Address :

EL-27/1, Electronic Zone, TTC Industrial Area, MIDC, Mahape, Navi Mumbai - 400 710, INDIA.

Tel. No. : +91-22-41 418 419/430 | Fax No. : +91-22-28471733

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